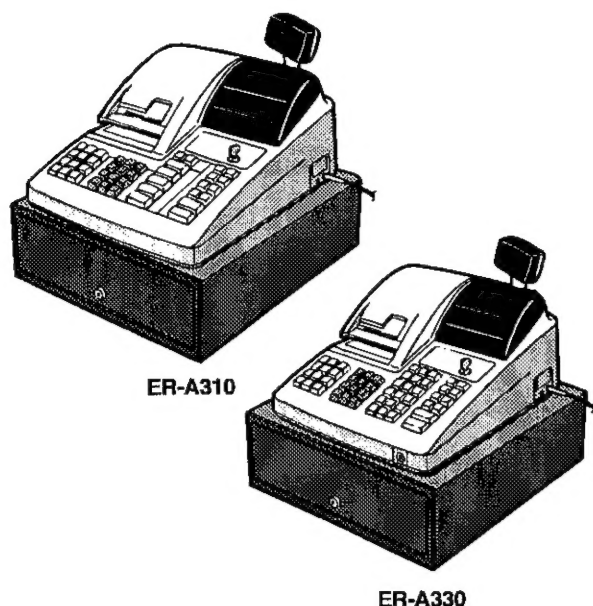


SHARP SERVICE MANUAL

CODE: 00ZERA310VSME



ELECTRONIC CASH REGISTER

ER-A310 MODEL ER-A330

SRV Key : LKGIM7113RCZZ

PRINTER: ER-A310 : CR-510

ER-A330 : UCR-812A

(For "V" version)

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PARTS GUIDE

Parts marked with "△" is important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

SHARP CORPORATION

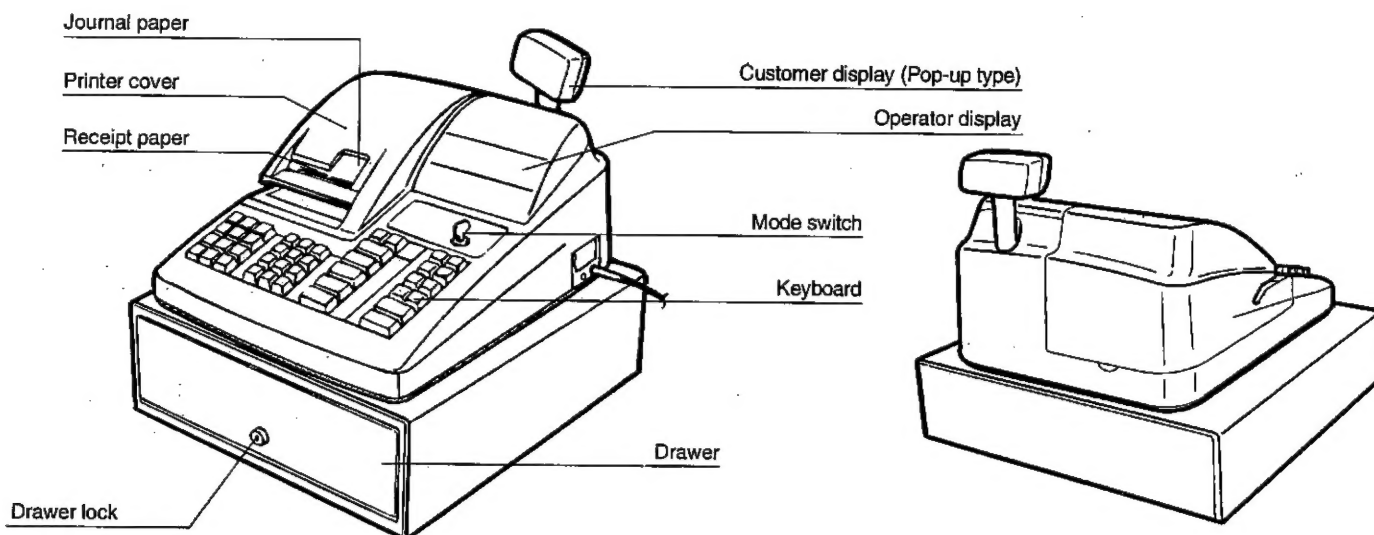
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CHAPTER 1. SPECIFICATIONS

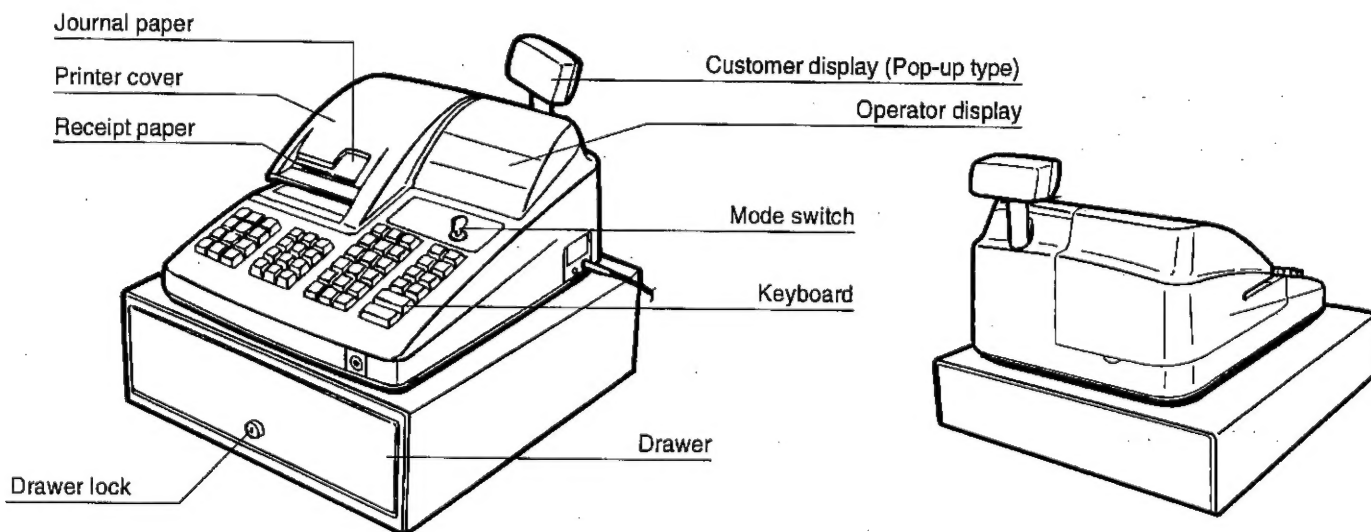
1. Appearance/Rating

1) Appearance

① ER-A310



② ER-A330



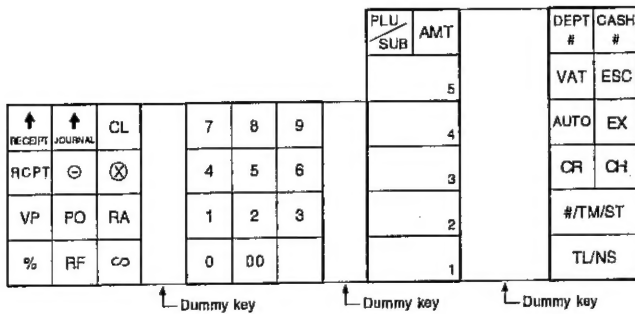
2) Rating

	ER-A310	ER-A330
Power source	AC local voltage $\pm 10\%$, 50/60 Hz	
Power consumption	Stand-by: 10W Operating: 31W (Max.)	Stand-by: 10W Operating: 36W (Max.)
Operating temperature	0°C to 40°C	
Operating humidity	10% to 90% (RH)	
Physical dimensions, including the drawer	355 (W) \times 424 (D) \times 322 (H) mm	355 (W) \times 425 (D) \times 322 (H) mm
Weight	11.5 kg	12.5 kg

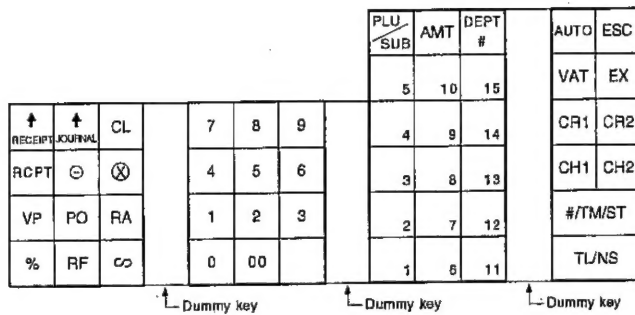
2. Keyboard

1) Standard keyboard layout

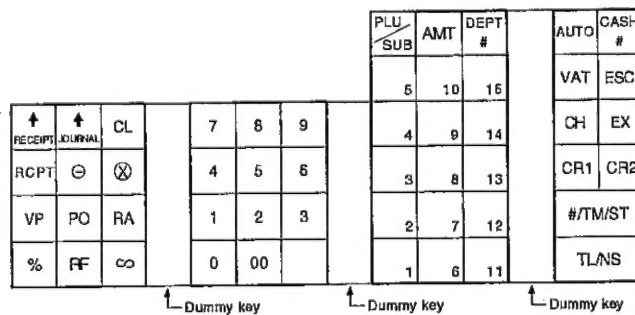
① ER-A310



② ER-A330: For the TQ, TR, TS version



③ ER-A330: For the KA, KB version



2) Key top name

① Standard key top

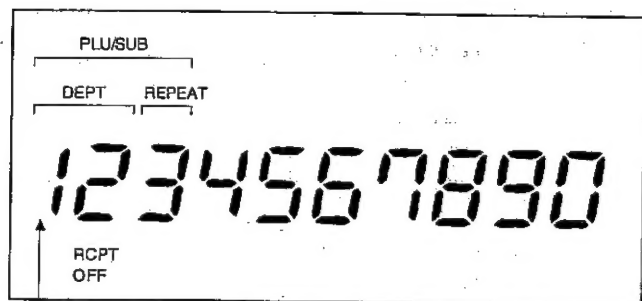
KEY TOP	DESCRIPTION	ER-A310	ER-A330 (TQ, TR, TS)	ER-A330 (KA, KB)
↑ RECEIPT	Receipt paper feed key	○	○	○
↑ JOURNAL	Journal paper feed key	○	○	○
0-9,00	Numeric keys	○	○	○
.	Decimal point key	○	○	○
⊗	Multiplication key	○	○	○
CL	Clear key	○	○	○
VP	Validation print key	○	○	○
Dept.1-5	Department 1-5 keys	○	×	×
Dept.1-15	Department 1-15 keys	×	○	○
DEPT#	Department number entry key	○	○	○
PLU/SUB	PLU/Subdepartment key	○	○	○
AMT	Amount entry key	○	○	○
ESC	Error escape key	○	○	○
CASH#	Cashier number entry key	○	×	○
RCPT	Receipt print key	○	○	○
⊖	Discount key	○	○	○
AUTO	Automatic sequencing key	○	○	○
%	Percent key	○	○	○
RA	Received on account key	○	○	○
PO	Paid out key	○	○	○
RF	Refund key	○	○	○
∞	Void key	○	○	○
CH	Cheque key	○	×	○
CH1, 2	Cheque 1 and 2 keys	×	○	×
CR	Credit key	○	×	×
CR1, 2	Credit 1 and 2 keys	×	○	○
EX	Foreign currency exchange key	○	○	○
VAT	Value added tax key	○	○	○
#/TM/ST	Non-add code/Time display/ Subtotal key	○	○	○
TL/NS	Total/No sale key	○	○	○

② Optional key top

KEY TOP	DESCRIPTION	ER-A310	ER-A330 (TQ, TR, TS)	ER-A330 (KA, KB)
Dept. 6-30	Department 6-30 keys	○	×	×
Dept. 16-50	Department 16-50 keys	×	○	○
AUTO2	Automatic sequencing key	○	×	×
AUTO2-4	Automatic sequencing 2-4 keys	×	○	○
⊖2	Discount 2 key	○	○	○
CR2	Credit 2 key	○	×	×
EX2-4	Foreign currency exchange 2-4 keys	○	○	○
CA2	Cash total 2 key	○	○	○
CH2-4	Cheque 2-4 keys	○	×	○
CH3, 4	Cheque 3, 4 keys	×	○	×
%2	Percent 2 key	○	○	○
CASH#	Cashier number entry key	○	○	×

4. Display

1) Operator display



F : This appears when a transaction is finalized.

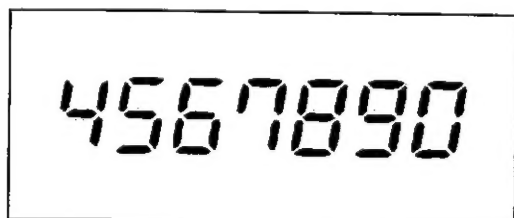
o : This appears when the cash register computes the subtotal.

£ : This appears when the change due amount is displayed.

L : This appears when the batteries are low.

DISPLAY DEVICE	LED
NUMBER OF LINE	1 line
NUMBER OF POSITIONS	10 positions
COLOR OF DISPLAY	Green
CHARACTER SIZE	14.2mm (H) × 8.0mm (H)

2) Customer display (Pop-up type)



DISPLAY DEVICE	LED
NUMBER OF LINE	1 line
NUMBER OF POSITIONS	7 positions
COLOR OF DISPLAY	Green
CHARACTER SIZE	14.2mm (H) × 8.0mm (H)

3) Lamps

	DISPLAY POSITION	DESCRIPTION
AMOUNT	1 ~ 8	
MINUS SIGN	4 ~ 10	- : Floating
ERROR	10	E
PGM MODE	10	P
TL/NS CH CR	10	F : Lights up when a registration is finalized by depressing TL/NS, CH or CR key
SUBTOTAL/ SHORT TENDER	10	o
CHANGE	10	£ : Lights up whenever the change due amount appears in the display.
DEPARTMENT	9 ~ 10	No zero-suppressed.
PLU	8 ~ 10	No zero-suppressed.
REPEAT	8	Endless count, starting from 2.
DECIMAL POINT	3 ~ 1	TAB
LOW BATTERY	10	L : Light up when the voltage of the battery for memory retention is lower than the regulated voltage. (The voltage is checked when "POWER ON" or "Batteries are exchanged".)
RECEIPT OFF	8	—
CASHIER No.	2 ~ 3	- OO - : 01 ~ 06 code entry
VALIDATION PRINT	10	U : Light up when the validation printing is compulsory.

5. Printer

1) Printer specifications

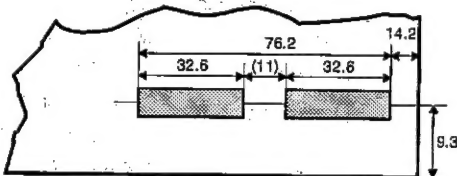
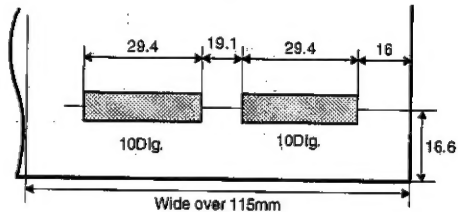
7) Printer specifications

ITEMS	ER-A310	ER-A330																																																																																																																																																																																																																																																																																																																																																											
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Printing system	Inner hammer, rubber character selection type	Print wheel selective type																																																																																																																																																																																																																																																																																																																																																											
Printing capacity	Receipt : Max. 12 chr. Journal : Max. 12 chr. Validation : Max. 24 chr./1 line	Receipt : Max. 10 chr. Journal : Max. 10 chr. Validation : Max. 20 chr./1 line																																																																																																																																																																																																																																																																																																																																																											
Character size	1.8mm (W) × 2.7mm (H)	Figure : 1.7mm (W) × 3.2mm (H) Symbol : 2.4mm (W) × 3.2mm (H)																																																																																																																																																																																																																																																																																																																																																											
Print pitch	Column distance : 2.8mm Row distance : 4.3mm	Column distance : 3.35mm for between 1st and 2nd column 3.0mm for after 3rd column Row distance : 5.1mm																																																																																																																																																																																																																																																																																																																																																											
Print speed	Approx. 3.0 lines/sec.	Approx. 2.6 lines/sec.																																																																																																																																																																																																																																																																																																																																																											
Paper feed speed	Approx. 29 lines/sec. at receipt issued.	Approx. 18 lines/sec. at receipt issued.																																																																																																																																																																																																																																																																																																																																																											
Reliability	MCBF 2.5 million lines	MCBF 2 million lines																																																																																																																																																																																																																																																																																																																																																											
Validation form sensor	No	No																																																																																																																																																																																																																																																																																																																																																											
Near end sensor	Journal side: No Receipt side: No	Journal side: No Receipt side: No																																																																																																																																																																																																																																																																																																																																																											
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2) Roll paper

Parts code	DPAPR1006CSZZ
Dimension	44.5±0.5mm in width Max. 83mm in diameter
Paper quality	Journal/Receipt Fine quality paper Paper thickness : 0.06 to 0.09 mm Paper weight : 52.3 to 64g/m ² Validation form Normal paper only Thickness : 0.09 to 0.14 mm Size : 110mm or more, 210mm or under (W) × 70mm or more (H)

3) Validation paper

	ER-A310	ER-A330
Paper quality	Normal paper only Thickness : 0.09 to 0.14 mm Size : 110 mm or more, 210 mm or under (W) × 70 mm or more (H)	Normal paper and pressure sensitive paper only Thickness : 0.07 to 0.14 mm Size : 115 mm or more (W) × 70 mm or more (H)
Printing area		

4) Inking

	ER-A310	ER-A330
Parts code	NROLR6652RCZZ	NROLR6638RCZZ
Ink supply system	Ink roller	Ink roller
Form	Roller	Roller
Specification	Material-rubber	Material-rubber
Roller life	Approx. 0.4 million lines	Approx. 0.6 million lines
Print color	Purple	Purple

5) Logo stamp

	ER-A310	ER-A330
Material	Porous rubber	Porous rubber
Size	30mm (W) × 20mm (H)	30mm (W) × 20mm (H)
Color	Purple	Purple
Parts code for ink	UINK1001CCZZ	UINK1001CCZZ

6. Drawer

1) Drawer box and drawer

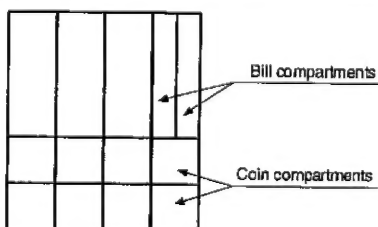
Model name	SK420
Size	355(W) × 420(D) × 118(H) mm
Color	Light olive gray
Material	Metal
Bell	—
Release lever	Standard equipment; Situated at the bottom
Drawer open sensor	Standard equipment

3) Lock

Location of the lock	Front
Method of locking and unlocking	<p>Locking : Insert the drawer lock key into the lock and turn it 90 degrees counterclockwise.</p> <p>Unlocking : Insert the drawer lock key into the lock and turn it 90 degrees clockwise.</p>
Key No.	SK1-1

2) Money case

Separation from the drawer	Allowed
Separation of the coin compartments from the money case	Allowed
Bill separator	—
Number of compartments	5B/8C



7. Memory back up

For memory back up, the dry battery ULM-3 (3 pieces) is needed.

- Memory holding time: Approximate 1 year after NEW dry batteries are inserted.
- Battery exchange method: When the low battery symbol "L" lights up, batteries (3 pieces) exchange by the following method, within 2 days.
 - Power on the ECR.
 - Turn the MODE SW to "OP X/Z" mode.
 - Release the OLD dry batteries (3 pieces).
 - Insert the NEW dry batteries (3 pieces).
 - Confirm the low battery symbol "L" lights off.

8. One hole cashier key

Standard provision for the TQ, TR, and TS versions of the RE-A330. The KA and the KB version of the ER-A310 and the ER-A330 are treated as service root option.

Number of varieties of keys: 6 (ER-A330)/4 (ER-A310)

CHAPTER 2. OPTIONS

1. Sales options

No.	NAME	MODEL	DESCRIPTIONS
1	REMOTE DRAWER	ER-04DW	5B/8C
2	COIN CASE	ER-58CC	5B/8C
3	COIN CASE COVER	ER-03CV	
4	KEY TOP KIT	ER-11KT7	1 × 1 key top
		ER-12KT7	1 × 2 key top
		ER-22KT7	2 × 2 key top
		ER-11DK7	1 × 1 dummy key
		ER-51DK7	5 × 1 dummy key

2. Service options

No.	NAME	PARTS CODE	PRICE RANK	DESCRIPTIONS
1	SRV KEY	LKGIM7113RCZZ	AK	
2	MODE KEYGRIP COVER	LKGIM7126RCZZ	AL	OP key only
3	DRIP-PROOF KEYBOARD COVER	GCOVH7126BHZZ	BE	
4	DRIP-PROOF MODE SWITCH COVER	GCOVH7127BHZZ	BA	
5	SHIELD PLATE KIT	DKIT-8666BHZZ	BL	Only for ER-A330
6	ONE HOLE CASHIER KEY KIT	DKIT-8669BHZZ	BT	
7	DRAWER FIXING KIT	DKIT-8670BHZZ	AP	

3. Supplies

No.	NAME	PARTS CODE	PRICE RANK	DESCRIPTIONS
1	ROLL PAPER	DPAPR1006CSZZ	AR	
2	INK ROLLER (ER-A310)	NROLR6652RCZZ	AZ	
3	INK ROLLER (ER-A330)	NROLR6638RCZZ	AY	
4	INK FOR STAMP	UINK-1001CCZZ	AK	

CHAPTER 3. SRV RESET AND MASTER RESET

The SRV key is used for operating in the SRV mode.

1. SRV. reset (Program Loop Reset)

Used to return the machine back to its operational state after a lock-up has occurred.

Procedure

• Method 1

- 1) Turn off the AC switch.
- 2) Set the mode switch to (SRV') position.
- 3) Turn on the AC switch.
- 4) Turn to (SRV) position from (SRV') position.

• Method 2

- 1) Set the mode switch to PGM position.
- 2) Turn off the AC switch.
- 3) While holding down JOURNAL FEED key and RECEIPT FEED key, turn on the AC switch.

2. Master reset (All memory clear)

There are two possible methods to perform a master reset.

• MRS-1

Used to clear all memory contents and return machine back to its initial settings. return keyboard back to default. for default keyboard layout.

Procedure-1 (with SRV key)

- 1) Unplug the AC cord from the wall outlet.
- 2) Set the MODE switch to the (SRV') position.
- 3) Plug in the AC cord to the wall outlet.
- 4) While holding down JOURNAL FEED key, turn to (SRV) position from (SRV') position.

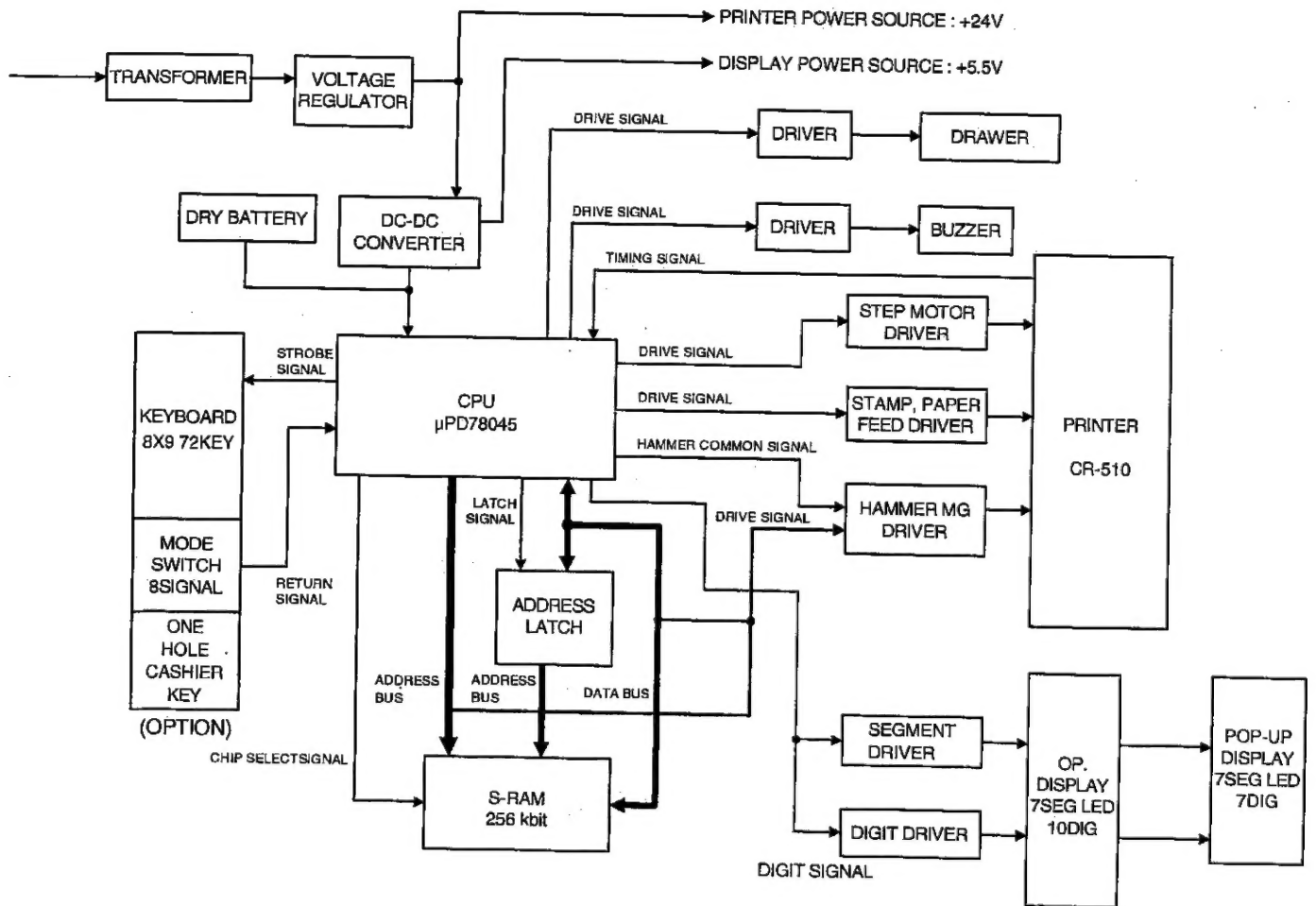
Procedure-2 (without SRV key)

- 1) Turn the mode switch to the (REG) position.
- 2) Ensure the batteries are not installed in the battery compartment and insert the plug into the outlet.
- 3) The right most decimal point will blink for a few seconds.
- 4) The register will sound three beeps.
- 5) The register will display " L 000."

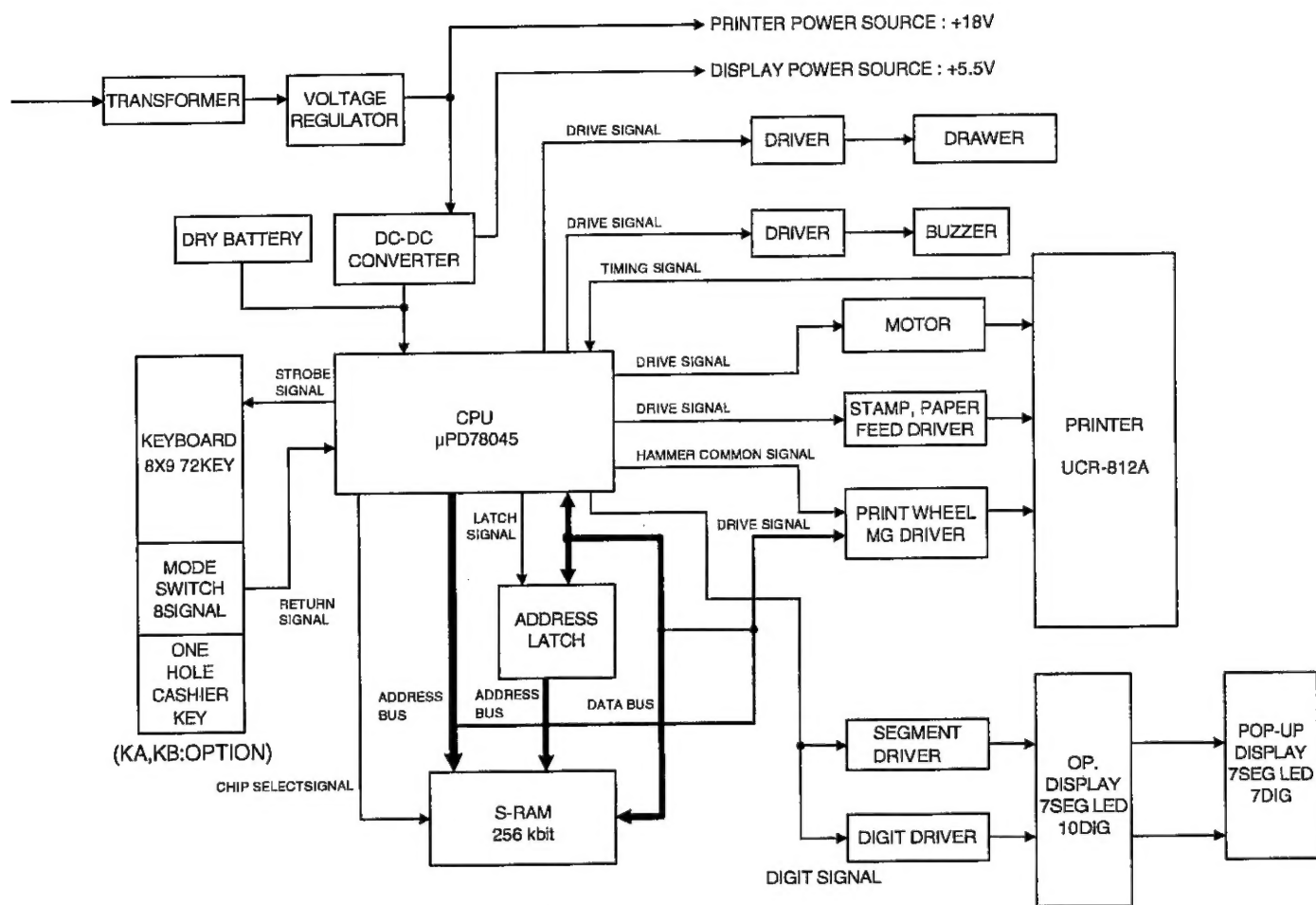
CHAPTER 4. HARDWARE DESCRIPTION

1. Block diagram

1) ER-A310



2) ER-A330



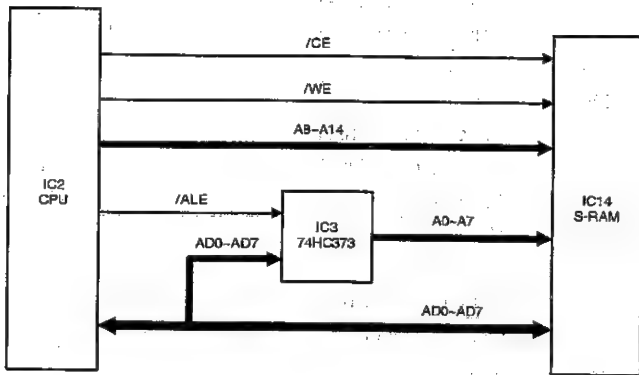
2. CPU (UPD78045F) pin configuration

No.	PIN NAME	ER-A310		ER-A330		I/O	ACTIVE
		SIGNAL NAME	DESCRIPTION	SIGNAL NAME	DESCRIPTION		
1	P94	DIG7	Display digit 7	DIG7	Display digit 7	O	H
2	P93	DIG6	Display digit 6	DIG6	Display digit 6	O	H
3	P92	DIG5	Display digit 5	DIG5	Display digit 5	O	H
4	P91	DIG4	Display digit 4	DIG4	Display digit 4	O	H
5	P90	DIG3	Display digit 3	DIG3	Display digit 3	O	H
6	P81	DIG2	Display digit 2	DIG2	Display digit 2	O	H
7	P80	DIG1	Display digit 1	DIG1	Display digit 1	O	H
8	VDD	VDD	+5V	VDD	+5V		
9	P27	AD7	RAM Address & Data bus 7	AD7	RAM Address & Data bus 7 Printer magnet 8	I/O	H
10	P26	AD6	RAM Address & Data bus 6	AD6	RAM Address & Data bus 6 Printer magnet 7	I/O	H
11	P25	AD5	RAM Address & Data bus 5 Journal print magnet 6 Receipt print magnet 6	AD5	RAM Address & Data bus 5 Printer magnet 6	I/O	H
12	P24	AD4	RAM Address & Data bus 4 Journal print magnet 5 Receipt print magnet 5	AD4	RAM Address & Data bus 4 Printer magnet 5	I/O	H
13	P23	AD3	RAM Address & Data bus 3 Journal print magnet 4 Receipt print magnet 4	AD3	RAM Address & Data bus 3 Printer magnet 4	I/O	H
14	P22	AD2	RAM Address & Data bus 2 Journal print magnet 3 Receipt print magnet 3	AD2	RAM Address & Data bus 2 Printer magnet 3	I/O	H
15	P21	AD1	RAM Address & Data bus 1 Journal print magnet 2 Receipt print magnet 2	AD1	RAM Address & Data bus 1 Printer magnet 2	I/O	H
16	P20	AD0	RAM Address & Data bus 0 Journal print magnet 1 Receipt print magnet 1	AD0	RAM Address & Data bus 0 Printer magnet 1	I/O	H
17	/RESET	/RESET	Reset signal	/RESET	Reset signal	I	L
18	P74	SCOM	Printer step motor common signal	NU	NU	O	H
19	P73	SM4	Printer step motor drive signal 4	NU	NU	O	H
20	AVSS	AVSS	GND	AVSS	GND		
21	P17	KR11	Key return signal 11	KR11	Key return signal 11	I	H
22	P16	KR10	Key return signal 10	KR10	Key return signal 10	I	H
23	P15	KR9	Key return signal 9	KR9	Key return signal 9	I	H
24	P14	KR8	Key return signal 8	KR8	Key return signal 8	I	H
25	P13	KR7	Key return signal 7	KR7	Key return signal 7	I	H
26	P12	KR6	Key return signal 6	KR6	Key return signal 6	I	H
27	P11	KR5	Key return signal 5	KR5	Key return signal 5	I	H
28	P10	P10	Dry battery voltage	P10	Dry battery voltage	I	
29	AVDD	AVDD	+5V	AVDD	+5V		
30	AVREF	AVREF	+5V (VCC)	AVREF	+5V (VCC)		
31	XT1	XT1	Sub clock: 32.768 kHz	XT1	Sub clock: 32.768 kHz	I	
32	XT2	XT2		XT2		O	
33	VSS	VSS	GND	VSS	GND		
34	X1	X1	Main clock: 4.19 MHz	X1	Main clock: 4.19 MHz	I	
35	X2	X2		X2		O	
36	P37	MD	Printer motor ON signal	MD	Printer motor ON signal	O	H
37	P36	BUZ	Buzzer ON signal	BUZ	Buzzer ON signal	O	H/L
38	P35	RF	Receipt paper feed signal	RF	Receipt paper feed signal	O	H
39	P34	JF	Journal paper feed signal	JF	Journal paper feed signal	O	H
40	P33	STAMP	Stamp ON signal	STAMP	Stamp ON signal	O	H

No.	PIN NAME	ER-A310		ER-A330		I/O	ACTIVE
		SIGNAL NAME	DESCRIPTION	SIGNAL NAME	DESCRIPTION		
41	P32	/ALE	Address latch signal	/ALE	Address latch signal	O	↓
42	P31	/CE	Chip select signal	/CE	Chip select signal	O	L
43	P30	/WE	Write signal	/WE	Write signal	O	L
44	P03	RMS	NU	RMS	NU	I	
45	P02	R	Printer reset signal	DRS	Drawer open sensor	I	
46	P01	T	Printer timing signal	α	Printer timing signal	I	↑ H
47	P00	PE	Power enable signal	PE	Power enable signal	I	H
48	IC	IC	VSS	IC	VSS		
49	P72	SM3	Printer step motor drive signal 3	P72	NU	O	H
50	P71	SM2	Printer step motor drive signal 2	MG10	Printer magnet 10	O	H
51	P70	SM1	Printer step motor drive signal 1	MG9	Printer magnet 9	O	H
52	VDD	VDD	+5V	VDD	+5V		
53	P127	DRS	Drawer open sensor (input)	R-COM	Printer receipt common signal	O	H
54	P126	HCOM	Printer hammer common signal	J-COM	Printer journal common signal	O	H
55	P125	J1	Mode signal (ER-A310: GND)	J1	Mode signal (ER-A330: VDD)	I	H
56	P124	DR1	Standard drawer drive signal	DR1	Standard drawer drive signal	O	H
57	P123	KR4	Key return signal 4	KR4	Key return signal 4	I	H
58	P122	KR3	Key return signal 3	KR3	Key return signal 3	I	H
59	P121	KR2	Key return signal 2	KR2	Key return signal 2	I	H
60	P120	KR1	Key return signal 1	KR1	Key return signal 1	I	H
61	P117	A14	RAM Address 14	A14	RAM Address 14	O	
62	P116	A13	RAM Address 13	A13	RAM Address 13	O	
63	P115	A12	RAM Address 12	A12	RAM Address 12	O	
64	P114	A11	RAM Address 11	A11	RAM Address 11	O	
65	P113	A10	RAM Address 10	A10	RAM Address 10	O	
66	P112	A9	RAM Address 9	A9	RAM Address 9	O	
67	P111	A8	RAM Address 8	A8	RAM Address 8	O	
68	P110	DR2	Option drawer drive signal	DR2	Option drawer drive signal	O	H
69	P107	DP/ST8	Display segment signal DP Key strobe signal 8	DP/ST8	Display segment signal DP Key strobe signal 8	O	H
70	P106	G/ST7	Display segment signal G Key strobe signal 7	G/ST7	Display segment signal G Key strobe signal 7	O	H
71	VLOAD	VLOAD	VSS	VLOAD	VSS		
72	P105	F/ST6	Display segment signal F Key strobe signal 6	F/ST6	Display segment signal F Key strobe signal 6	O	H
73	P104	E/ST5	Display segment signal E Key strobe signal 5	E/ST5	Display segment signal E Key strobe signal 5	O	H
74	P103	D/ST4	Display segment signal D Key strobe signal 4	D/ST4	Display segment signal D Key strobe signal 4	O	H
75	P102	C/ST3	Display segment signal C Key strobe signal 3	C/ST3	Display segment signal C Key strobe signal 3	O	H
76	P101	B/ST2	Display segment signal B Key strobe signal 2	B/ST2	Display segment signal B Key strobe signal 2	O	H
77	P100	A/ST1	Display segment signal A Key strobe signal 1	A/ST1	Display segment signal A Key strobe signal 1	O	H
78	P97	DIG10	Display digit signal 10	DIG10	Display digit signal 10	O	H
79	P96	DIG9	Display digit signal 9	DIG9	Display digit signal 9	O	H
80	P95	DIG8	Display digit signal 8	DIG8	Display digit signal 8	O	H

ER-A330 "TQ", "TS": High
ER-A330 "KA", "KB": Low

3. RAM control



/WE: Write signal
When the signal is low, writing is performed. When the signal is high, reading is performed.

/CE: Chip select signal

A8-A14: Address bus

AD0-7: Address/Data bus

A0-1: Address bus signal

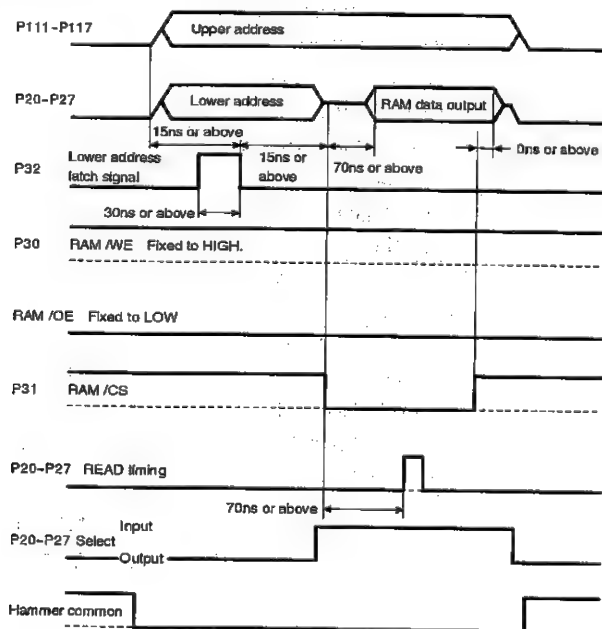
/ALE: Address latch signal

Address signals A0-A7 are used commonly with the data bus. When the address latch signal /ALE is input to IC3, the address/data bus signal AD0-AD7 access the RAM as address signals A0-A7.

(READ)

As shown in the attached time chart, address signals are outputted from P20-P27, P111-P117, and the lower address is latched with P32. The modes at P20-P27 are changed to the input mode. The chip enable signal (P31) is output for the RAM. Then the output data from the RAM are read from P20-P27.

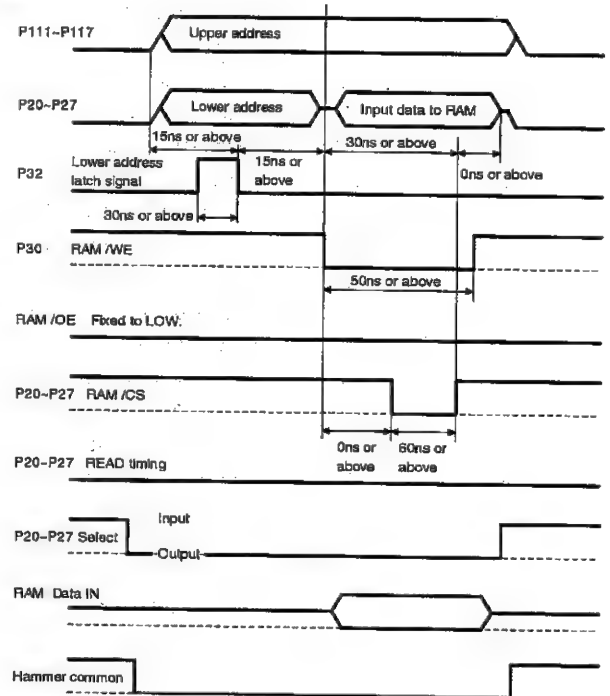
RAM control
(READ cycle)



(WRITE)

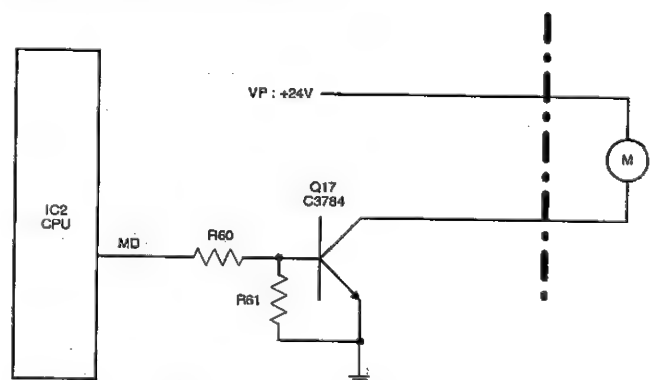
As shown in the attached time chart, address signals are outputted from P20-P27, P111-P117, and the lower address is latched with P32. The write enable signal (P30) is output. The write data to the RAM are output from P20-P27. Then the chip enable signal (P31) is output to write the data.

RAM control
(WRITE cycle)



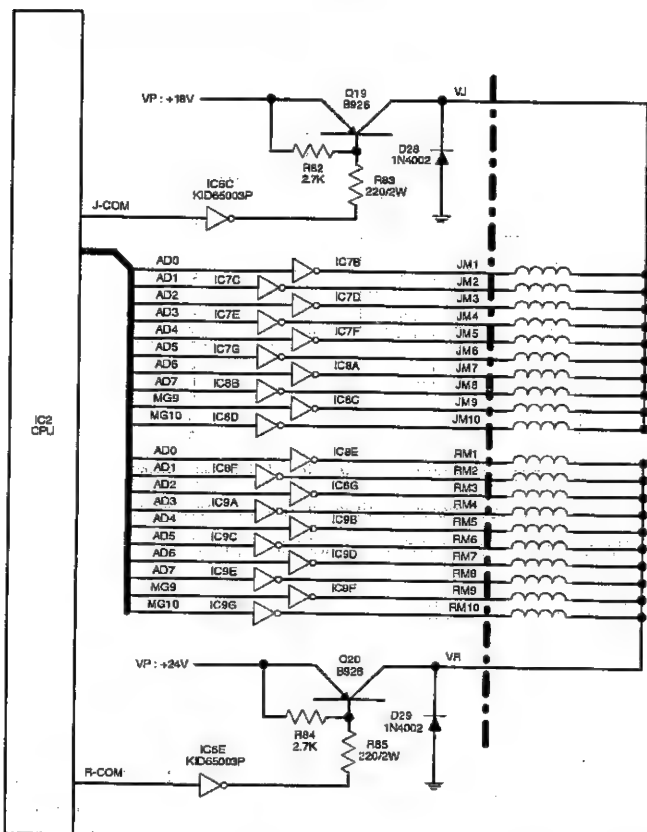
4. Printer control circuit (ER-A310)

1) Printer motor drive circuit



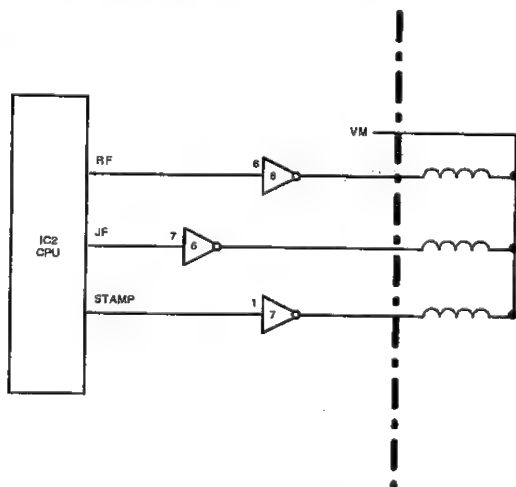
The motor drive signal MD from the CPU is used to operate the printer motor with switching operation of transistor Q17.

2) Print solenoid drive circuit



Since the address bus is used to drive the print solenoid, an access to the RAM cannot be performed during printing. The common voltage of the print solenoid is supplied by switching operations of transistors Q23 and Q19 with the J-COM signal and the R-COM signal.

3) Paper feed solenoid and stamp solenoid drive circuit

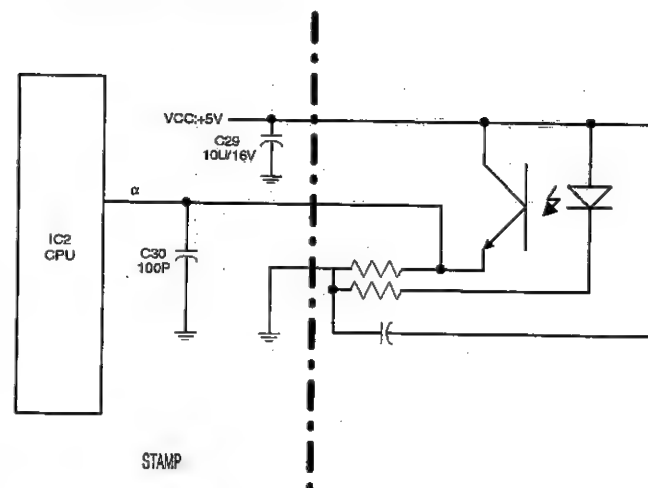


PF: Paper feed solenoid drive signal (Receipt side)

JF: Paper feed solenoid drive signal (Journal side)

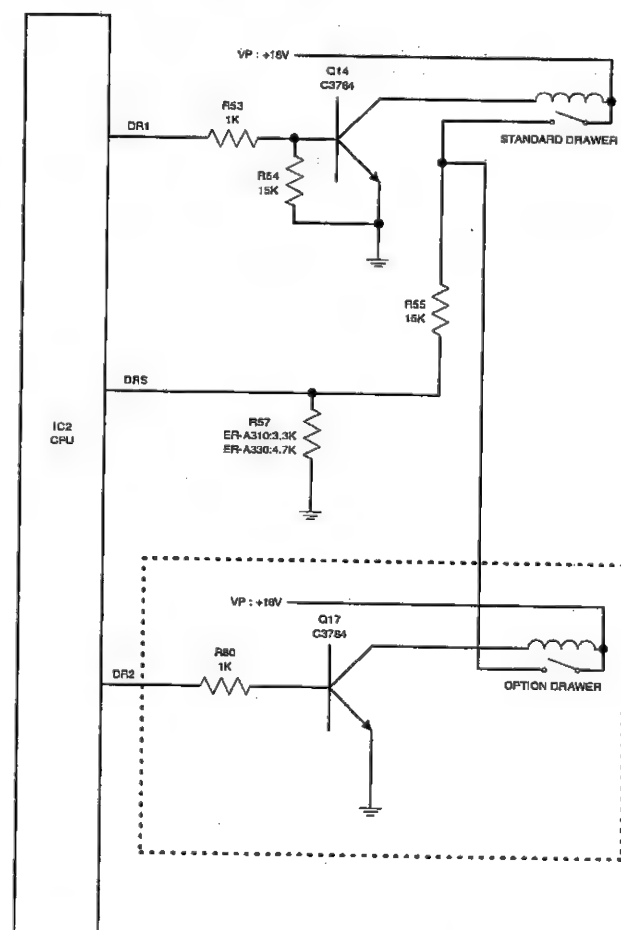
STAMP: Stamp solenoid drive signal (Receipt side)

4) Timing signal circuit



The timing signal α is delivered to the CPU by the photo transistor attached to the printer.

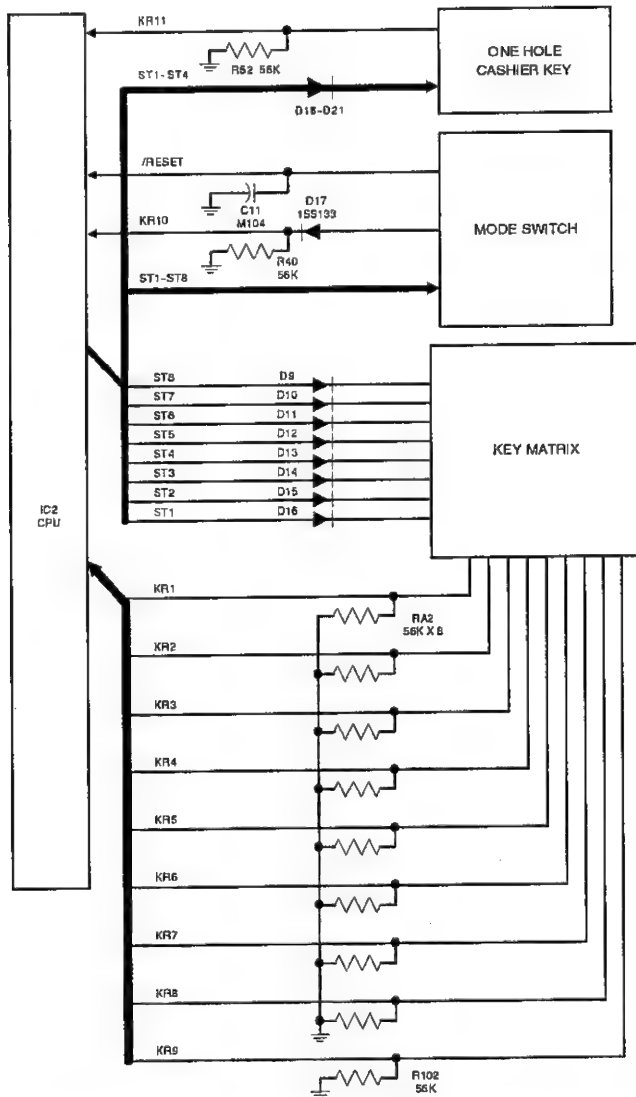
6. Drawer drive circuit



The solenoid is driven by switching operation of transistor Q14 with the drive signal DR1 from the CPU.

When an option drawer is used, the parts enclosed with the dotted line must be attached to the PWB.

7. Keyboard circuit

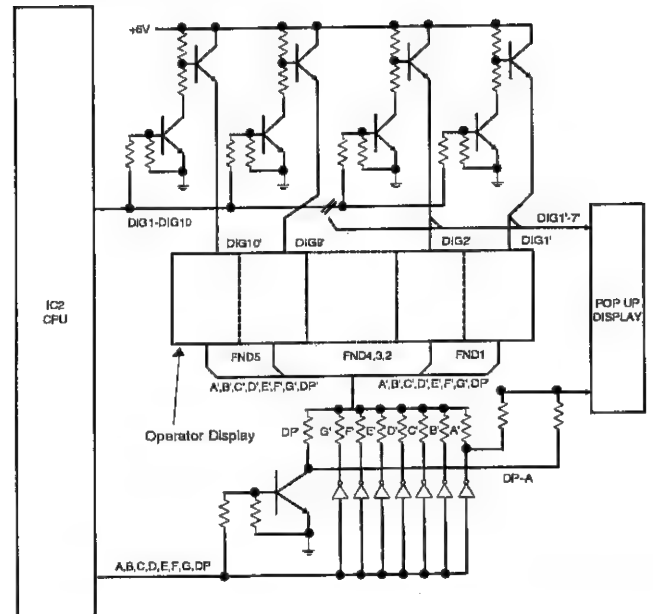


The keyboard performs key scanning with the eight strobe signals ST1-ST8, and returns the nine return signal KR1-KR9 to the CPU.

The mode switch performs scanning with the eight strobe signals ST1-ST8, and returns the return signal KR10 to the CPU. When the mode switch is at SRV position, the reset signal /RESET is outputted.

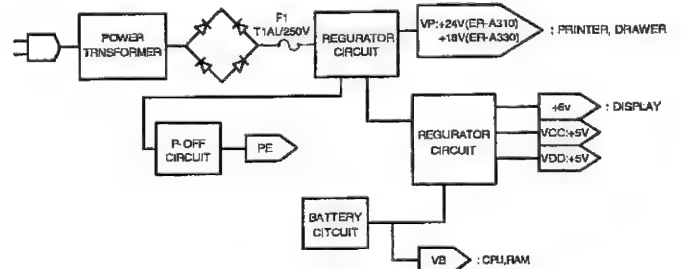
The one hole cashier switch performs scanning with four strobe signals ST1 ~ ST4, and returns the return signal KR11 to the CPU.

8. Display circuit

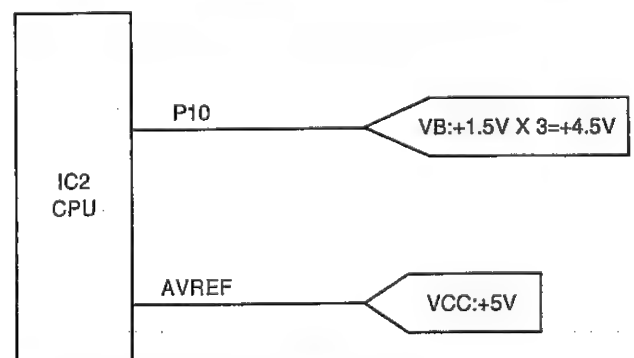


The 7-segment LED is used in the display. The operator display uses 10 digit signals, and the pop-up display uses 7 digit signals.

9. Power supply circuit

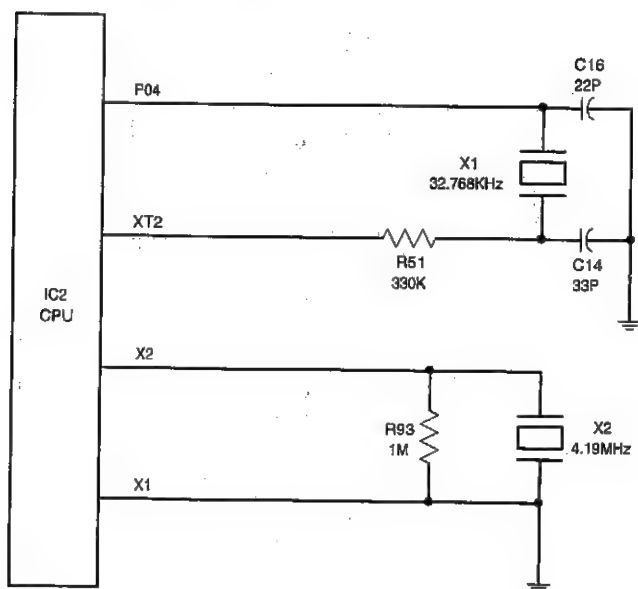


10. Battery voltage monitor circuit



The battery voltage signal is inputted to the CPU P10 and the comparison reference voltage VCC (+5V) is inputted to the CPU VREF to monitor the battery voltage. When the input to P10 falls below $7/10VCC = +3.5V$, the low battery display is made.

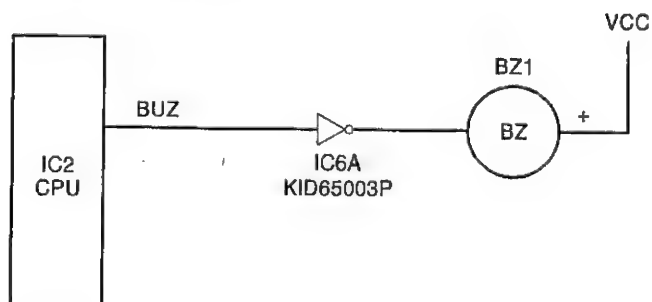
11. Clock generator circuit



X2: 4.19MHz is inputted as the CPU main clock.

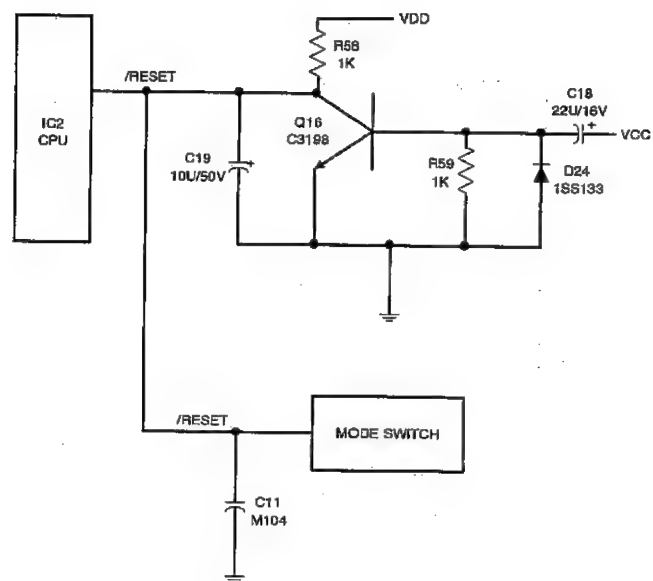
X1: 32.768KHz is inputted as the time renewal clock.

12. Buzzer circuit



This circuit sounds buzzer with the BUS signal from the CPU.

13. Reset circuit

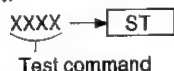


The reset signal is formed with V_{OC} and V_{DD}. The /RESET signal is also outputted when the mode switch is at SRV position.

CHAPTER 5 TEST FUNCTION

1. Start of test function

The following key operation is required in the SRV mode to start the test.



Master reset is required when the system is to be started for the first time.

2. List of test commands

No.	Test contents	Key operations
1	Mode switch test	1 → ST
2	One hole cashier SW test	8 → ST
3	Keyboard test	XXXX02 → ST
4	Display and Buzzer test	3 → ST
5	Standard Drawer test	4 → ST
6	Option Drawer test	14 → ST
7	Printer test	5 → ST
8	RAM test	6 → ST
9	Battery voltage test	7 → ST

NOTE-1: Test message is printed on the journal

NOTE-2: The contents of the totalizer and the preset values are not erased by the test.

3. Test function

1) Test No. 1: Mode switch test

① Key operation

1 → ST

Then, turn the mode switches in the following order.

* In the mode switch test, turn the switch rhythmically.

MODE: SRV → PGM → VOID → OFF → OP X/Z → REG → MGR → X1/Z1 → X2/Z2 → SRV
 DISPLAY: (0) → (1) → (2) → OFF → (3) → (4) → (5) → (6) → (7) → (0)

② Description

As the mode switch position number is displayed, check the number.

③ Termination

The test can be terminated when the mode switch is turned to the SRV side from other position.

Termination print at normal end 0 1

Termination print and error (ER-A310) ----- 0 1
 (ER-A330) ----- 0 1

2) Test No. 2: One hole cashier key test

① Key operation

8 → ST

② Details of the test

Insert the cashier key, and the key code will be displayed.

Set the mode switch to another position than SRV to complete the test.

③ Check item

Insert the cashier key from 1 sequentially.

Display

08 01
 08 02
 08 03
 08 04 To ER-A310 (OPTION) KEY No.4
 08 05
 08 06 ER-A330

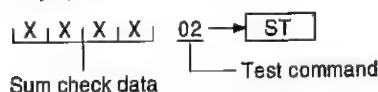
④ Test end

If it comes to the right turn, " 08" is printed and the operation is terminated.

If it comes to a wrong turn, the error print "***** 08" is printed.

3) Test No. 3: Keyboard test

① Key operation



(1) Enter the test command in succession to the sum check data of the model.

Model name	Sum check data (Standard keyboard data)
ER-A310	2282
ER-A330	3017

*NOTE: Sum check data

The check sum is a decimal number obtained by converting the hard code hexadecimal total of all keys.

The TL/NS key are the exception.

(2) Next, push every key on the keyboard except for the receipt and journal keys.

When the TL/NS key is pressed, the termination printout is immediately produced assuming that all keys have been pressed.

There is no order in which the keys have to be depressed.

Display: 02 XX ← XX = position code.

[Keyboard position code of model vs. key to be pressed]

[All key position code]

								65	68	67	58	77	78
								66	55	56	57	48	38
↑ R	↑ J	61	64	63	54	53	62	42	45	35	46	47	37
70	41	31	44	34	43	33	52	32	76	75	36	28	27
10	21	20	24	74	23	73	22	72	15	05	16	17	18
00	11	01	14	04	13	03	12	02	26	25	06	07	08

[ER-A310 standard keyboard layout]

								65	68			77	78
									55			48	38
↑ R	↑ J	61		63	54	53			45			47	37
70	41	31		34	43	33			76			28	27
10	21	20		74	23	73			15				18
00	11	01		04	13	03			26				08

[ER-A330 standard keyboard layout]

						65	68	67		77	78
						66	55	56		48	38
↑	↑	61				42	45	35		47	37
R	J			63	54	53				28	27
70	41	31		34	43	33				72	15
10	21	20		74	23	73				05	
00	11	01		04	13	03				02	26
										25	
											08

② Description

Until the depression of the **ST** key, the sum of key position codes is compared with the sum check data, except for the **TL/NS** key.

③ Termination

The test terminates with the depression of the **TL/NS** key and the termination printout is produced.

Termination print at normal end 0 2

Termination print at error (ER-A310) ---- 0 2
(ER-A330) ---- 0 2

4) Test No. 4: Display and buzzer test

① Key operation

3 → **ST**

② Description

Continuous beeps and the display are tested.

1. 2. 3. 4. 5. 6. 7. 8. 9. 0.

State of display

The decimal point is shifted digit by digit from the lowest digit (every 200 msec).

Then all segments are lighted (for about 1 sec).

8. 8. 8. 8. 8. 8. 8. 8. 8. 8.

State of display

Pressing any key will terminate the test.

③ Check items

Check that each position display is correct.

Check that the display is even and uniform.

Check that the buzzer sound is normal. (No interruption and vibrations of sounds.)

④ Test end

End print

0 3

5) Test No. 5, 6: Drawer open test

① Key operation

4 → **ST** : For standard drawer

14 → **ST** : For option drawer

② Description

With this test, the drawer opens and its state is displayed in the following manner:

Drawer open → **XX** 0

XX = 04 or 14

Drawer closed → **XX** C

* When the model that has no drawer sensor switch, displayed is "C".

③ Termination

With depression of any key

Termination print

04 (For standard drawer)

14 (For Option drawer)

6) Test No. 7: Continuous print test

① Key operation

5 → **ST**

② Description

The continuous printing as shown below is performed.

③ Termination

After pressing any key, one-cycle of printing is performed before completing the operation.

Print format

ER-A310

0	0	0	0	0	0	0	0	0	0	CD	CH	1/2
1	1	1	1	1	1	1	1	1	1	P	CK	1
2	2	2	2	2	2	2	2	2	2	X	CR	2
3	3	3	3	3	3	3	3	3	3	Z	EX	3
4	4	4	4	4	4	4	4	4	4	#	TX	4
5	5	5	5	5	5	5	5	5	5	RF	VT	5
6	6	6	6	6	6	6	6	6	6	∞	%	6
7	7	7	7	7	7	7	7	7	7	TR	⊖	7
8	8	8	8	8	8	8	8	8	8	Q	◀	→
9	9	9	9	9	9	9	9	9	9	@	▶	←
★	★	★	★	★	★	★	★	★	★	+	NS	TL
-	-	-	-	-	-	-	-	-	-	No	*	ST
PL		GT									CA	
	1											
		2										
			3									
				4								
					5							
						6						
							7					
								8				
									9			
										NS		
											ST	

SHARP PARTS GUIDE

ER-A310 MODEL ER-A330

SRV Key : LKGIM7113RCZZ
 PRINTER : ER-A310 : CR-510
 ER-A330 : UCR-812A
 (For KA,KB,TQ,TS)

CONTENTS

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| 2 Exteriors[ER-A330] | 8 Pop-up PWB unit |
| 3 Keyboard unit | 9 Articles for consumption |
| 4 Packing material&Accessories | 10 Service route options |
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Because parts marked with \triangle is indispensable for the machine safety maintenance and operation, it must be replaced with the parts specific to the product specification.

Table of destinations

SELECTION CODE	COUNTRIES
U	U.S.A., Guam
A	Canada
TS	Germany
TQ	SEEG territory other than Germany (Stamp: English)
TR	SEEG territory other than Germany (Stamp: Spanish)
KB	U. Kingdom
KA	Australia

SELECTION CODE	COUNTRIES
K	Korea

SELECTION CODE	COUNTRIES
SB	Saudi Arabia (127V area)
SBA	Saudi Arabia (220V area)
SC	Taiwan
SD	Venezuela
SE	Hong Kong
SG	Lebanon, Syria, Greece, Pakistan, Iran, Egypt, Thailand, Iraq, Mauritius, Seychelles, Tahiti, Jordan, Sudan, Turkey
SH	South Africa (U.S.A.version)
SHE	South Africa (Europe version)
SJ	Philippines (Europe version)
SJ2	Philippines (U.S.A. version)
SM	Kuwait, Qatar, Oman, UAE, Malta, Bahrain
SMT	Nigeria, Yemen, Kenya

SELECTION CODE	COUNTRIES
RA1	Morocco, Algeria, Tunisia, West Africa
RA2	Chile, Uruguay, Peru, Argentina, Paraguay
RA5	Sri Lanka

SELECTION CODE	COUNTRIES
RB3	Indonesia
RB4	
RB5	Cyprus
RB6	Panama
RB7	Barbados
RB8	Malaysia (U.S.A. version)

SELECTION CODE	COUNTRIES
RC1	Malaysia (Europe version)
RC2	Singapore
RC5	Dominican Republic, Ecuador

6 Main PWB unit[ER-A310]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
20	VRD-RC2EY392J	AA		C	Resistor (1/4W 3.9K Ω \pm 5%) [R2]
21	VRD-RC2EY472J	AA		C	Resistor (1/4W 4.7K Ω \pm 5%) [R63,65,67,83,85-96]
22	VRD-RC2EY563J	AA		C	Resistor (1/4W 56K Ω \pm 5%) [R3,40,52,102]
23	VHEMTZ18B/-1	AB		B	Zener diode (MTZ18B) [ZD2]
24	VHEMTZJ27A/-1	AB		B	Zener diode (MTZJ27A) [ZD1]
25	VHERD6.2EB2-1	AB		B	Zener diode (MTZ6.2B)(VHEMTZ6.2B/-1) [ZD5]
26	VHERD24EB2/-1	AB		B	Zener diode (MTZJ24B)(VHEMTZJ24B/-1) [ZD29]
27	QFSDH2109AFZZ	AC		A	Fuse holder [F1]
28	VCQYNA1HM333K	AA		C	Capacitor (50WV 0.033 μ F) [C1]
29	VCEAGA1HW106M	AA		C	Capacitor (50WV 10 μ F) [C22]
30	VCEAGA1HW335M	AB		C	Capacitor (50WV 3.3 μ F) [C5]
31	VCEAGA1CW337M	AB		C	Capacitor (16WV 330 μ F) [C9,10]
32	VCKYPU1HB221K	AB		C	Capacitor (50WV 220pF) [C7]
33	VCEAGA1CW106M	AA		C	Capacitor (16WV 10 μ F) [C27]
34	VCCCPU1HH330J	AB		C	Capacitor (50WV 33pF) [C14]
35	VCCCPU1HH220J	AA		C	Capacitor (50WV 22pF) [C16]
36	VCEAGA1CW226M	AB		C	Capacitor (16WV 22 μ F) [C18]
37	VCKYPU1HB102K	AA		C	Capacitor (50WV 0.001 μ F) [C20,21,24,29]
38	VCKYPU1HB331K	AA		C	Capacitor (50WV 330pF) [C25,28]
39	VSDSC001-/-1	AA		B	Transistor (2SC945)(VS2SC3198/-1) [Q3-13,22]
40	VSDSA001-/-1	AA		B	Transistor (2SA1266)(VS2SA1266/-1) [Q23]
41	VS2SB926-S/TC	AD		B	Transistor (KTA1271)(VS2SA1271/-1) [Q31,32,33]
42	VS2SB926-S/TC	AD		B	Transistor (2SB926-S/TC) [Q34-40]
43	RC-KZ1054CCZZ	AB		C	Capacitor (50WV 0.1 μ F) [C6,11,12,23,26,31,34]
44	RC-EZ106ARC1A	AD		C	Capacitor (10WV 10 μ F) [C13,19]
45	VCKYPU1HB332K	AA		C	Capacitor (50WV 3300pF) [C36]
46	VCKYPU1HB222K	AA		C	Capacitor (50WV 2200pF) [C37]
47	VCKYPU1HB103K	AA		C	Capacitor (50WV 10000pF) [C32]
48	VHD1D4B42/-1	AD		B	Diode (1D4B42)(VHDD1D02/BH-1) [BD1]
49	VCEAGU1HW478M	AL		C	Capacitor (50WV 4700 μ F) [C2]
50	VCEAGU1HW337M	AC		C	Capacitor (50WV 330 μ F) [C4]
51	VCEAGU1CW108M	AD		C	Capacitor (16WV 1000 μ F) [C8]
52	VHPHDSF5621-1	AM		B	LED (HDSF-5621 2SEG green) [FND1-5]
53	VS2SC3784-/-1	AD		B	Transistor (2SC3784) [Q14,17,20]
54	QCNCM1101CCZZ	AB		C	Connector (2pin)(QCNCM1101BHZZ) [CN1]
55	QCNCW7081BHZZ	AB		C	Connector (2P)(5267-02A)(Blue) [CN2]
56	QCNCW6882BH1A	AG		C	Connector (11pin)(52011-1110) [CN7]
57	QCNCW7118BH0H	AG		C	Connector (8pin)(5229-C8XPB) [CN5]
58	QCNCW7118BH0I	BH		C	Connector (9pin)(5229-09CPB) [CN8]
59	QCNCW7201BH1E	AK		C	Connector (15pin) [CN15]
60	QCNCW-7811BHZZ	AM		C	F-LED cable (18pin) [CN14,14-1]
61	VHIKID65003AP	AE		B	IC (KD65003AP) [IC5-7]
62	VHIMC34063AM1	AG		B	IC (MC34063AM1)(VHIKA34063A-1) [IC1]
63	VSKTD20601/-1	AK		B	Transistor (KTD2060) [Q19]
64	VSKTD14151/-1	AN		B	Transistor (KTD1415) [Q1]
65	VSKTD1414/-1	AL		B	Transistor (KTD1414) [Q2]
66	QFS-C1035CCZZ	AE		A	Fuse (250V/1.6A) [F1]
67	RALMB6646BHZZ	AQ		B	Buzzer [BZ1]
68	PRDAF6666BHZZ	AN		C	Heat sink [HEAT SINK]
69	LX-BZ6644RCZZ	AA		C	Screw (3.5 X 8S)(LX-BZ6644BHZZ) [HEAT SINK]
70	XBPSD30P06000	AA		C	Screw (M3 X 6)(LX-BZ6654BHZZ) [Q1]
71	VRS-RE3DA301J	AB		C	Resistor (2W 300 Ω \pm 5%) [R62]
72	RMPTC8563QCJB	AC		B	Block resistor (56K Ω X 8 1/8W \pm 5%) [RA2]
73	VSKSB601-/-1	AN		B	Transistor (KSB601) [Q18]
74	QCNCM7057RCZZ	AB		C	Connector (3pin)(QCNCM7057BHZZ) [CN11,16]
75	VHI4AC16/-1	AK		B	IC (4AC16) [IC9,10,11]
76	RCRSP6676RCZZ	AG		B	Crystal (32.768KHz) [X1]
77	RCRM-7001BHZZ	AH		B	Crystal (4.19MHz) [X2]
78	VHIMC74HC373N	AK		B	IC (MC74HC373)(VHIG74HC373-1) [IC3]
79	VHILH52B256N9	AW		B	IC (LH52B256N9)(VHIG76C256F70) [IC4]
80	RCILC6647BHZZ	AK		C	Coil (220 μ H) [L1]
81	VHID78045F013	AZ	N	B	IC (D78045F013) [IC2]
82	QCNCW7200BH2H	AL		C	Connector (28pin) [CN12]
83	RMPTC8123QCJB	AB		B	Block resistor (12K Ω X 8 1/8W \pm 5%) [RA1]
84	QCNCW-7812BHZZ	AE		C	GND wire [G5-G7-G1]
85	QCNCW-7813BHZZ	AF		C	GND wire [G11-G12-G13]
86	QCNCW-7814BHZZ	AE		C	GND wire [G2-G4-G6]
87	QCNCM6865RC0E	AB		C	Connector (5pin) [CN9]
88	QCNCW-7805BHZZ	AF		C	GND wire (PWB-K/B-DR)
	(Unit)				
901	CPWBF7503BH02	BW	N	E	Main PWB unit

7 Main PWB unit[ER-A330]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	VHDDSS133HV-1	AA		B	Diode (DSS133HV) [D3,7-21,24]
2	VHD1N4002G/-1	AA		B	Diode (1N4002G) [D6,28,29]
3	VHDP5102R/-1	AD		B	Diode (PS102R) [D4]
4	VRD-RC2EY100J	AA		C	Resistor (1/4W 10Ω ±5%) [R6]
5	VRD-RC2EY102G	AA		C	Resistor (1/4W 1KΩ ±2%) [R8]
6	VRD-RC2EY102J	AA		C	Resistor (1/4W 1.0KΩ ±5%) [R53,58,59,76,77,89,133]
7	VRD-RC2EY104J	AA		C	Resistor (1/4W 100KΩ ±5%) [R5]
8	VRD-RC2EY105J	AA		C	Resistor (1/4W 1.0MΩ ±5%) [R93,101]
9	VRD-RC2EY300J	AA		C	Resistor (1/4W 30Ω ±5%) [R30-37]
10	VRD-RC2EY123J	AA		C	Resistor (1/4W 12KΩ ±5%) [R54,55]
11	VRD-RC2EY153J	AA		C	Resistor (1/4W 15KΩ ±5%) [R1,39,121-130,87,88,131,132,134]
12	VRD-RC2EY221J	AA		C	Resistor (1/4W 220Ω ±5%) [R9,111-120]
13	VRD-RC2EY222J	AA		C	Resistor (1/4W 2.2KΩ ±5%) [R11,13,15,17,19,21,23,25,27,29,38]
14	VRD-RC2EY223J	AA		C	Resistor (1/4W 22KΩ ±5%) [R68,71,80]
15	VRD-RC2EY272J	AA		C	Resistor (1/4W 2.7KΩ ±5%) [R4,79,81,82,84]
16	VRD-RC2EY334J	AA		C	Resistor (1/4W 330KΩ ±5%) [R50,51]
17	VRD-RC2EY362G	AA		C	Resistor (1/4W 3.6KΩ ±2%) [R7]
18	VRD-RC2EY392J	AA		C	Resistor (1/4W 3.9KΩ ±5%) [R2]
19	VRD-RC2EY471J	AA		C	Resistor (1/4W 470Ω ±5%) [R78]
20	VRD-RC2EY472J	AA		C	Resistor (1/4W 4.7KΩ ±5%) [R57,92]
21	VRD-RC2EY563J	AA		C	Resistor (1/4W 56KΩ ±5%) [R3,40,52,102]
22	VHEMTZ15A/-1	AB		B	Zener diode (MTZ15A) [ZD2]
23	VHEMTZ20D/-1	AA		B	Zener diode (MTZ20D) [ZD1]
24	VHERD6.2EB2-1	AB		B	Zener diode (MTZ6.2B)(VHEMTZ6.2B/-1) [ZD5]
25	VRD-RC2EY000J	AA		C	Resistor (1/4W 0Ω ±5%) [S-RAM]
26	QFSDH2109AFZZ	AC		C	Fuse holder [F1]
27	VCQYNA1HM333K	AA		C	Capacitor (50WV 0.033μF) [C1]
28	VCEAGA1HW335M	AB		C	Capacitor (50WV 3.3μF) [C5]
29	VCEAGA1CW337M	AB		C	Capacitor (16WV 330μF) [C9,10]
30	VCKYPU1HB221K	AB		C	Capacitor (50WV 220PF) [C7,32]
31	RC-Z1N104RCZZ	AA		C	Capacitor (12WV 0.1μF)(RC-Z1N104BHZZ) [C12,23,26]
32	VCEAGA1CW106M	AA		C	Capacitor (16WV 10μF) [C13,27,29,39]
33	VCCCPU1HH330J	AB		C	Capacitor (50WV 33pF) [C14]
34	VCCCPU1HH220J	AA		C	Capacitor (50WV 22PF) [C16]
35	VCEAGA1CW226M	AB		C	Capacitor (16WV 22μF) [C18]
36	VCKYPU1HB102K	AA		C	Capacitor (50WV 0.001μF) [C31,24]
37	VCKYPU1HB331K	AA		C	Capacitor (50WV 330pF) [C25,28]
38	VSDSC001-/-1	AA		B	Transistor (2SC945)(VS2SC3198/-1) [Q3-13,16]
39	VS2SB926-S/TC	AD		B	Transistor (2SB926-S) [Q18,19,20,34-40]
40	VS2SB926-S/TC	AD		B	Transistor (KTA1271)(VS2SA1271/-1) [Q31,32,33]
41	RC-KZ1054CCZZ	AB		C	Capacitor (50WV 0.10μF) [C6,11,34,35,37]
42	RC-EZ106ARC1A	AD		C	Capacitor (10WV 10μF) [C19]
43	VCEAGU1HW105M	AA		C	Capacitor (50WV 1.0μF) [C30]
44	VCKYPU1HB332K	AA		C	Capacitor (50WV 3300pF) [C36]
45	VHD1D4B42/-1	AD		B	Diode (1D4B42)(VHDD1102/BH-1) [BD1]
46	VCEAGU1HW478M	AL		C	Capacitor (50WV 4700μF) [C2]
47	VCEAGU1HW337M	AC		C	Capacitor (50WV 330μF) [C4]
48	VCEAGU1CW108M	AD		C	Capacitor (16WV 1000μF) [C8]
49	VHPHDSF5621-1	AM		B	LED (HDSF-5621 2SEG green) [FND1-5]
50	VS2SC3784-/-1	AD		B	Transistor (2SC3784) [Q14,21]
51	QCNCM1101COZZ	AB		C	Connector (2pin)(QCNCM1101BHZZ) [CN1]
52	QCNCW7081BHZZ	AB		C	Connector (2P)(5267-02A)(Blue) [CN2]
53	QCNCW6882BH1A	AG		C	Connector (11pin)(52011-1110) [CN7]
54	QCNCW7118BH0H	AG		C	Connector (8pin)(5229-08CPB) [CN5]
55	QCNCW7118BH0I	BH		C	Connector (9pin)(5229-09CPB) [CN8]
56	QCNCW7201BH1E	AK		C	Connector (52806-1510)(15pin) [CN15]
57	QCNCW-7811BHZZ	AM		C	F-LED cable (18pin) [CN14,14-1]
58	VHIKID65003AP	AE		B	IC (KD65003AP) [IC5-9]
59	VHIMC34063AM1	AG		B	IC (MC34063AM1)(VHIKA34063A-1) [IC1]
60	VSKTD14151/-1	AN		B	Transistor (KTD1415) [Q1]
61	VSKTD1414/-1	AL		B	Transistor (KTD1414) [Q2]
62	VHID78045F015	AZ	N	B	IC (D78045F015) [IC2]
63	QFS-C1035CCZZ	AE		A	Fuse (250V/1.6A) [F1]
64	RALMB6646BHZZ	AQ		B	Buzzer [BZ1]
65	PRDAF6666BHZZ	AN		C	Heat sink [HEAT SINK]
66	LX-BZ6644RCZZ	AA		C	Screw (3.5 X 8S)(LX-BZ6644BHZZ) [HEAT SINK]
67	XBPSD30P06000	AA		C	Screw (M3 X 6) [Q1]
68	VRS-RE3DA221J	AB		C	Resistor (2W 220Ω ±5%) [R83,85]
69	RMPTC8563QCJB	AC		B	Block resistor (56KΩ X 8) [RA2]
70	QCNCM7057RCZZ	AB		C	Connector (3pin)(QCNCM7057BHZZ) [CN11,16]
71	VSKSB601-/-1	AN		B	Transistor (B601) [Q17]
72	RCRSP6676RCZZ	AG		B	Crystal (32.768KHz) [X1]
73	RCRM-7001BHZZ	AH		B	Crystal (4.19MHz) [X2]
74	VHIMC74HC373N	AK		B	IC (MC74HC373N)(VHIG74HC373-1) [IC3]
75	VHILH52B256N9	AW		B	S-RAM (LH52B256N9)(VHIG76C256F70) [IC4]
76	QCNCW7200BH3A	AA		C	Connector (35233-3120)(31pin) [CN12]
77	RCILC6647RCZZ	AE		C	Coil (220μF)(RCILC6647BHZZ) [L1]
78	RMPTC8123QCJB	AB		B	Block resistor (12KΩ X 8) [RA1]
79	QCNCW-7805BHZZ	AF		C	GND wire (PWB-K/B-DR) [G4]
80	QCNCW-7824BHZZ	AE		C	GND wire [G1-G11]

■ Index

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK
[C]				
CCABM7249BH01	5- 1	BF	N	E
CCABM7250BH01	5- 1	BF	N	E
CCASP6700BHZZ	5- 501	BH	N	E
CDRW-6681BHZZ	5- 504	BC	N	E
CDRW-6681BH02	5- 14	BE	N	E
CFRM-6701BH01	5- 27	AY	N	E
CKGIM7376BHZZ	4- 14	BG	N	B
CLABH7044BH03	3- 101	AX	N	D
CLABH7044BH04	3- 101	AX	N	D
CLABH7044BH05	3- 101	AX	N	D
CPLTM6708BH01	5- 502	BF	N	E
CPLU-6647BH01	5- 26	AY		B
CPWBF7503BH02	1- 20	BW	N	E
"	6- 901	BW	N	E
CPWBF7504BH01	1- 9	BC		E
"	2- 7	BC		E
"	8- 901	BC		E
CPWBF7505BH02	2- 18	BW	N	E
"	7- 901	BW	N	E
CPWBF7505BH03	2- 18	BV	N	E
"	7- 901	BV	N	E
[D]				
DKIT-8666BHZZ	10- 4	BL	N	S
DKIT-8669BHZZ	10- 5	BT	N	S
DKIT-8670BHZZ	10- 6	AP	N	S
DPAPR1006CSZZ	9- 1	AR		S
DUNT-1306BHZZ	5- 23	AX		E
DUNTK5817BHSC	3- 501	BN	N	E
DUNTK5817BHSC	3- 501	BN	N	E
DUNTK5817BHSD	3- 501	BN	N	E
DUNTM5818BHZZ	5- 503	BE	N	E
[G]				
GBOXD7141BHZZ	5- 901	BW	N	E
GBOXD7143BHZZ	5- 901	BW	N	E
GCAB-7237BHZZ	1- 8	AM		D
"	2- 6	AM		D
GCABA7239BHZZ	2- 19	BB	N	D
GCABB7236BHZA	2- 14	BC		D
GCABB7236BHZZ	1- 16	BC		D
GCASP6700BHZZ	5- 42	BB	N	D
GCASP6701BHZZ	5- 7	AV	N	D
GCÖVA7123BHZZ	1- 1	AY		D
GCÖVA7128BHZZ	2- 1	AY		D
GCÖVH7124BHZZ	1- 5	AF		D
"	2- 4	AF		D
GCÖVH7125BHZZ	1- 21	AP		D
GCÖVH7126BHZZ	10- 3	BE		D
GCÖVH7127BHZZ	10- 7	BA		D
GFTAF6921BHZZ	1- 17	AG		D
"	2- 15	AG		D
GFTAF6922BHZZ	2- 46	AG	N	D
"	10- 213	AG	N	D
[H]				
HDECP6847BHSC	1- 14	AM	N	D
HDECP6847BHSC	2- 12	AM	N	D
HPNLC6835BHZZ	5- 15	AS	N	D
[J]				
JKNBZ6896BHZZ	3- 8	AG		C
JKNBZ6897BHZZ	3- 7	AG		C
JKNBZ6898BHZZ	3- 10	AH		C
JKNBZ6899BHZZ	3- 9	AH		C
JKNBZ6902BHZZ	3- 21	AF		C
JKNBZ6903BHZZ	3- 22	AP	N	C
JKNBZ6905BHZZ	3- 11	AF		C
JKNBZ6908BHZZ	3- 11	AK		C
JKNBZ6911BHZZ	3- 11	AK		C
JKNBZ6912BHZZ	3- 11	AK		C
JKNBZ6913BHZZ	3- 11	AK		C
JKNBZ6914BHZZ	3- 11	AK		C
JKNBZ6915BHZZ	3- 11	AK		C
JKNBZ6916BHZZ	3- 11	AK		C
JKNBZ6917BHZZ	3- 11	AK		C
JKNBZ6918BHZZ	3- 11	AK		C
JKNBZ6919BHZZ	3- 11	AK		C
JKNBZ6920BHZZ	3- 11	AK		C
[K]				
KI-ÖB6781RCZZ	1- 34	BW	N	E
KI-ÖB6784RCZZ	2- 31	BZ	N	C

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK
[L]				
LANGK7612BHZZ	5- 44	AF	N	C
"	10- 301	AF	N	C
LANGK7613BHZZ	5- 45	AN	N	C
"	10- 302	AN	N	C
LANGQ7604BHZZ	3- 1	AG		C
LANGT7481BHZZ	2- 53	AG		C
LANGT7602BHZZ	2- 48	AM	N	D
"	10- 210	AM	N	C
LBNDJ2003SCZZ	1- 47	AA		C
"	2- 32	AA		C
LCHSM6705BHZZ	10- 101	BG		C
LFRM-6700BHZZ	3- 14	BB		D
LHLDW6841BHZZ	2- 26	AD	N	C
LHLDZ6836BHZZ	3- 19	AE		C
LHLDZ6837BHZZ	3- 20	AE		C
LHLDZ6840BHZZ	1- 31	AL		C
LKGIM7110BHZZ	3- 6	AE		B
"	4- 11	AE		B
LKGIM7111BHZZ	3- 6	AE		B
"	4- 11	AE		B
LKGIM7113BHZZ	10- 1	AF		S
LKGIM7126RCZZ	10- 2	AL		S
LKGIM7331BHZZ	4- 12	AE		B
"	5- 21	AE		B
LKGIM7377BH01	10- 203	AV	N	B
LKGIM7377BH02	10- 204	AV	N	B
LKGIM7377BH03	10- 205	AV	N	B
LKGIM7377BH04	10- 206	AV	N	B
LKGIM7377BH05	10- 207	AV	N	B
LKGIM7377BH06	10- 208	AV	N	B
LKGIW0001BHZZ	3- 2	AS		B
LKGIW7330BHZZ	5- 20	AY		B
LKGIW7375BHZZ	2- 49	BG	N	B
"	10- 201	BG	N	B
LPIN-6650BHZZ	5- 10	AA	N	C
LPLTM6706BHZZ	3- 17	AW		C
LPLTM6708BHZZ	5- 36	BB	N	D
LPLTM6709BHZZ	5- 2	AS	N	C
LPLTP6710BHZZ	5- 9	AK	N	C
LPLTP6711BHZZ	5- 43	AP	N	C
LPLTP6712BHZZ	5- 6	AK	N	C
LPLTP6713BHZZ	1- 2	AL		C
LX-BZ6644RCZZ	6- 69	AA		C
"	7- 66	AA		C
LX-BZ6755BHZZ	2- 35	AB		C
LX-BZ6775BHZZ	5- 29	AA		C
LX-BZ6778BHZZ	2- 52	AA		C
"	5- 33	AA		C
LX-BZ6781BHZZ	1- 23	AB		C
"	2- 36	AB		C
LX-BZ6788BHZZ	1- 3	AD		C
"	2- 3	AD		C
LX-HZ0056BHZZ	1- 39	AA		C
[M]				
MCAMM6633BHZA	5- 18	AE		C
MLEVF6695BHZZ	5- 5	AK		C
MSPRB6751BHZZ	5- 38	AF	N	C
MSPRC6712BHZZ	5- 31	AF		C
MSPRK6718BHZZ	5- 19	AF		C
MSPRT6713BHZZ	5- 30	AD		C
MSPRT6714BHZZ	5- 4	AE		C
[N]				
NRÖLP6650BHZZ	5- 13	AP		C
"	5- 39	AP		C
NRÖLP6651BHZZ	1- 6	AD		C
NRÖLR6638RCZZ	9- 3	AY		S
NRÖLR6652RCZZ	9- 2	AZ		S
[P]				
PCUSG1220BHZZ	2- 29	AE		C
PCUSG7024BHZZ	1- 32	AE		C
PCUT-6654BHZZ	1- 4	AE		C
"	2- 2	AE		C
PFILW6961BHZZ	1- 11	AP		D
"	2- 9	AP		D
PFILW6962BHZZ	1- 7	AU		D
"	2- 5	AU		D
PGUMM6695BHZZ	5- 32	AE		C
PGUMM6696BHZZ	10- 103	AE		C
PGUMM6725BHZZ	3- 15	AZ		C

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK
PGUMM6726BHZZ	1- 35	AE	N	C
PGUMM6727BHZZ	5- 34	AE	N	C
PHOG-1060CCZZ	3- 4	AA		C
PRDAF6666BHZZ	6- 68	AN		C
"	7- 65	AN		C
PRNGT6637BHZZ	5- 22	AA		C
PSHEP6681BHZZ	4- 1	AF		D
PSHEP6844BHZZ	3- 16	BC		C
PSKR-6628BHZZ	5- 8	AG		C
PSPAG6718BHZZ	2- 54	AB		C
PSTM-6658RC01	2- 34	AR		C
PSTM-6662RC01	2- 34	AR		C
PSTM-6805RCZZ	1- 37	AT		C
PSTM-6810RCZZ	1- 37	AT	N	C
[Q]				
QACCE3120QCN5	1- 25	AL		B
"	2- 23	AL		B
QACCL1018CCN1	1- 25	AV		B
"	2- 23	AV		B
QCNCM1101CCZZ	6- 54	AB		C
"	7- 51	AB		C
QCNCM6865BH0E	7- 81	AC		C
QCNCM6865RC0E	6- 87	AB		C
QCNCM7057RCZZ	6- 74	AB		C
"	7- 70	AB		C
QCNCW2423BH0E	2- 50	AE	N	C
"	10- 202	AE	N	C
QCNCW6882BH1A	6- 56	AG		C
"	7- 53	AG		C
QCNCW7081BHZZ	6- 55	AB		C
"	7- 52	AB		C
QCNCW7118BH0H	6- 57	AG		C
"	7- 54	AG		C
QCNCW7118BH0I	6- 58	BH		C
"	7- 55	BH		C
QCNCW7200BH2H	6- 82	AL		C
QCNCW7200BH3A	7- 76	AA		C
QCNCW7201BH1E	6- 59	AK		C
"	7- 56	AK		C
QCNCW7202BH1E	8- 2	AK		C
QCNW-1035CCZZ	1- 25	AL		B
"	2- 23	AL		B
QCNW-7451BHZZ	1- 46	AG		C
"	2- 43	AG		C
QCNW-7804BHZZ	3- 3	AL		C
QCNW-7805BHZZ	2- 17	AF		C
"	6- 88	AF		C
"	7- 79	AF		C
QCNW-7806BHZZ	1- 44	AN		C
QCNW-7807BHZZ	2- 41	AN		C
QCNW-7808BHZZ	1- 36	AF		C
QCNW-7809BHZZ	2- 33	AH	N	C
QCNW-7810BHZZ	1- 19	AG		C
QCNW-7811BHZZ	6- 60	AM		C
"	7- 57	AM		C
QCNW-7812BHZZ	6- 84	AE		C
QCNW-7813BHZZ	6- 85	AF		C
QCNW-7814BHZZ	6- 86	AE		C
QCNW-7815BHZZ	1- 10	AR		C
"	2- 8	AR		C
QCNW-7816BHZZ	1- 45	AR		C
QCNW-7817BHZZ	2- 42	AF		C
QCNW-7818BHZZ	2- 51	AN	N	C
"	10- 209	AN	N	C
QCNW-7823BHZZ	1- 30	AE		C
QCNW-7824BHZZ	7- 80	AE		C
QFS-C1035CCZZ	6- 66	AE		A
"	7- 63	AE		A
QFSDH2109AFZZ	6- 27	AC		A
"	7- 26	AC		C
QPLGA0006QCZZ	1- 25	AQ		C
"	2- 23	AQ		C
QSW-M6906BHZZ	5- 25	AL	N	B
QTANZ1362CCZZ	1- 42	AA		C
"	2- 39	AA		C
QTANZ1363CCZZ	1- 41	AA		C
"	2- 37	AA		C
QTANZ6641BHZZ	1- 43	AC		C
"	2- 40	AC		C
QTANZ6657BHZZ	1- 40	AD		C

PARTS CODE	NO.	PRICE RANK	NEW MARK	PART RANK
QTANZ6657BHZZ	2- 38	AD		C
[R]				
RALMB6646BHZZ	6- 67	AQ		B
"	7- 64	AQ		B
RC-EZ106ARC1A	6- 44	AD		C
"	7- 42	AD		C
RC-KZ1054CCZZ	6- 43	AB		C
"	7- 41	AB		C
RC-Z1N104RCZZ	7- 31	AA		C
RCILC6647BHZZ	6- 80	AK		C
RCILC6647RCZZ	7- 77	AE		C
RCORF6698BHZZ	2- 27	AR		C
RCRM-7001BHZZ	6- 77	AH		B
"	7- 73	AH		B
RCRSP6676RCZZ	6- 76	AG		B
"	7- 72	AG		B
RMPTC8123QCJB	6- 83	AB		B
"	7- 78	AB		B
RMPTC8563QCJB	6- 72	AC		B
"	7- 69	AC		B
RTRNP6890BHZZ	1- 27	BC	N	B
RTRNP6891BHZZ	1- 27	BC	N	B
RTRNP9517BHZZ	2- 25	BD	N	B
RTRNP9518BHZZ	2- 25	BD	N	B
[S]				
SPAKA8366BHZA	4- 3	AU	N	D
SPAKA8367BHZZ	4- 2	AT		D
SPAKA8375BHZZ	5- 41	AD	N	D
SPAKC8369BHSA	4- 4	BB	N	D
SPAKC8369BHZZ	4- 4	BB	N	D
SSAKH3012CCZZ	4- 10	AA		D
SSAKH3015CCZZ	4- 6	AA		D
SSAKH4231CCZZ	4- 5	AA		D
[T]				
TCADH6788BHZA	4- 13	AC		D
TCADZ2001BHZA	4- 16	AM		D
TCAUS6677BHZZ	1- 15	AD		D
"	2- 13	AD		D
TCAUZ6697BHZZ	4- 9	AC		D
TGANE1001BHZZ	4- 15	AF		D
TINSE7364BHZZ	4- 7	AZ	N	D
TINSE7368BHZZ	4- 7	AZ	N	D
TINSF7365BHZZ	4- 7	AZ	N	D
TINSF7369BHZZ	4- 7	AZ	N	D
TINSQ7366BHZZ	4- 7	AZ	N	D
TINSQ7370BHZZ	4- 7	AZ	N	D
TINSS7367BHZZ	4- 7	AZ	N	D
TINSS7371BHZZ	4- 7	AZ	N	D
TLABH7006BHZA	10- 102	AD		D
[U]				
UBNDA6629BHZZ	4- 101	AA		C
UINK-1001CCZZ	4- 8	AK		S
"	9- 4	AK		S
[V]				
VCCCPU1HH220J	6- 35	AA		C
"	7- 34	AA		C
VCCCPU1HH330J	6- 34	AB		C
"	7- 33	AB		C
VCEAGA1CW106M	6- 33	AA		C
"	7- 32	AA		C
VCEAGA1CW226M	6- 36	AB		C
"	7- 35	AB		C
VCEAGA1CW337M	6- 31	AB		C
"	7- 29	AB		C
VCEAGA1HW106M	6- 29	AA		C
VCEAGA1HW335M	6- 30	AB		C
"	7- 28	AB		C
VCEAGU1CW108M	6- 51	AD		C
"	7- 48	AD		C
VCEAGU1HW105M	7- 43	AA		C
VCEAGU1HW337M	6- 50	AC		C
"	7- 47	AC		C
VCEAGU1HW478M	6- 49	AL		C
"	7- 46	AL		C
VCKYPU1HB102K	6- 37	AA		C
"	7- 36	AA		C
VCKYPU1HB103K	6- 47	AA		C
VCKYPU1HB221K	6- 32	AB		C
"	7- 30	AB		C
VCKYPU1HB222K	6- 46	AA		C

[illegible]

ER-A330

PL	Z	TX	GT	CA	@
-	-	-	-	-	-	-	#	CH	Q
★	★	★	★	★	★	★	%	CR	→
0	0	0	0	0	0	0	0	◀	←
1	1	1	1	1	1	1	1	▶	1
2	2	2	2	2	2	2	2	∞	2
3	3	3	3	3	3	3	3	NS	3
4	4	4	4	4	4	4	4	TX	4
5	5	5	5	5	5	5	5	VT	5
6	6	6	6	6	6	6	6	⊖	6
7	7	7	7	7	7	7	7	X	∞
8	8	8	8	8	8	8	8	EX	ST
9	9	9	9	9	9	9	9	RF	TL
0									
	1								
		2							
			3						
				4					
					5				
						6			
							7		
								EX	
									TL

7) Test No. 8: RAM test

① Key operation

6 →

② Test content

The RAM of 256KByte (standard provision) is checked.

Read and write of each data are made to the addresses shown in the table below to compare the data. If there is no error, the machine returns to the key wait state. If an error occurs, intermittent buzzer sounds are made and the error print is made. Press any key to cancel the error.

X AD Upper AD	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
000X	0F	1E	2D	3C	4B	5A	69	78	87	96	A5	B4	C3	D2	E1	F0
001X	F0	0F	1E	2D	3C	4B	5A	69	78	87	96	A5	B4	C3	D2	E1
002X	E1	F0	0F	1E	2D	3C	4B	5A	69	78	87	96	A5	B4	C3	D2
004X	D2	E1	F0	0F	1E	2D	3C	4B	5A	69	78	87	96	A5	B4	C3
008X	C3	D2	E1	F0	0F	1E	2D	3C	4B	5A	69	78	87	96	A5	B4
010X	B4	C3	D2	E1	F0	0F	1E	2D	3C	4B	5A	69	78	87	96	A5
020X	A5	B4	C3	D2	E1	F0	0F	1E	2D	3C	4B	5A	69	78	87	96
040X	96	A5	B4	C3	D2	E1	F0	0F	1E	2D	3C	4B	5A	69	78	87
080X	87	96	A5	B4	C3	D2	E1	F0	0F	1E	2D	3C	4B	5A	69	78
100X	78	87	96	A5	B4	C3	D2	E1	F0	0F	1E	2D	3C	4B	5A	69
200X	69	78	87	96	A5	B4	C3	D2	E1	F0	0F	1E	2D	3C	4B	5A
400X	5A	69	78	87	96	A5	B4	C3	D2	E1	F0	0F	1E	2D	3C	4B
800X	4B	5A	69	78	87	96	A5	B4	C3	D2	E1	F0	0F	1E	2D	3C

③ Check item

Check the end print.

④ Test end

Termination print at normal end 0 6

Termination print at error (ER-A310) ----- 0 6
(ER-A330) -----0 6

8) Test No. 9: Battery voltage test

① Key operation

7 →

② Details of test

By the above key operations, the battery voltage is checked with the A/D conversion circuit of CPU and the following display is made.

Voltage conversion value when the reference voltage Vref (+5V) is supposed to 256.

③ Check item

Display check item

(Example) If the battery voltage is +3 V, $256 \times 3/5 = 153$ is displayed.

④ Test end

Pressing any key will make the following print and terminate the test.

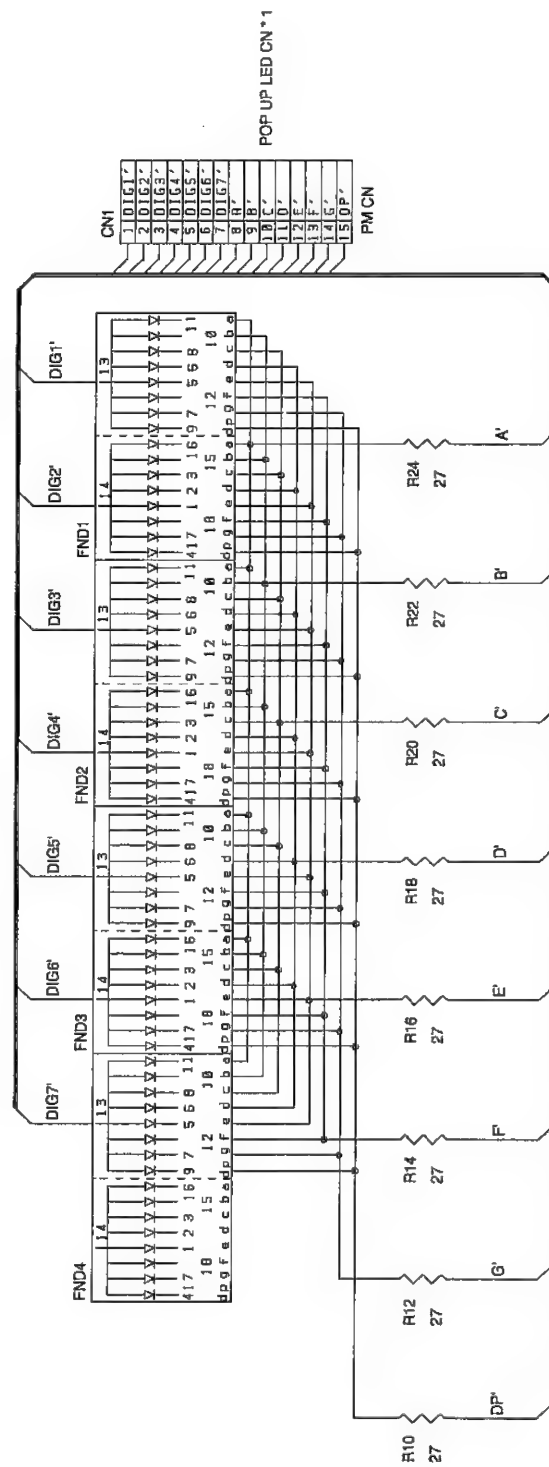
End print

07

(Note) Specified value: 3.0 V

1. Circuit diagram
CIRCUIT(ERA310/A330)

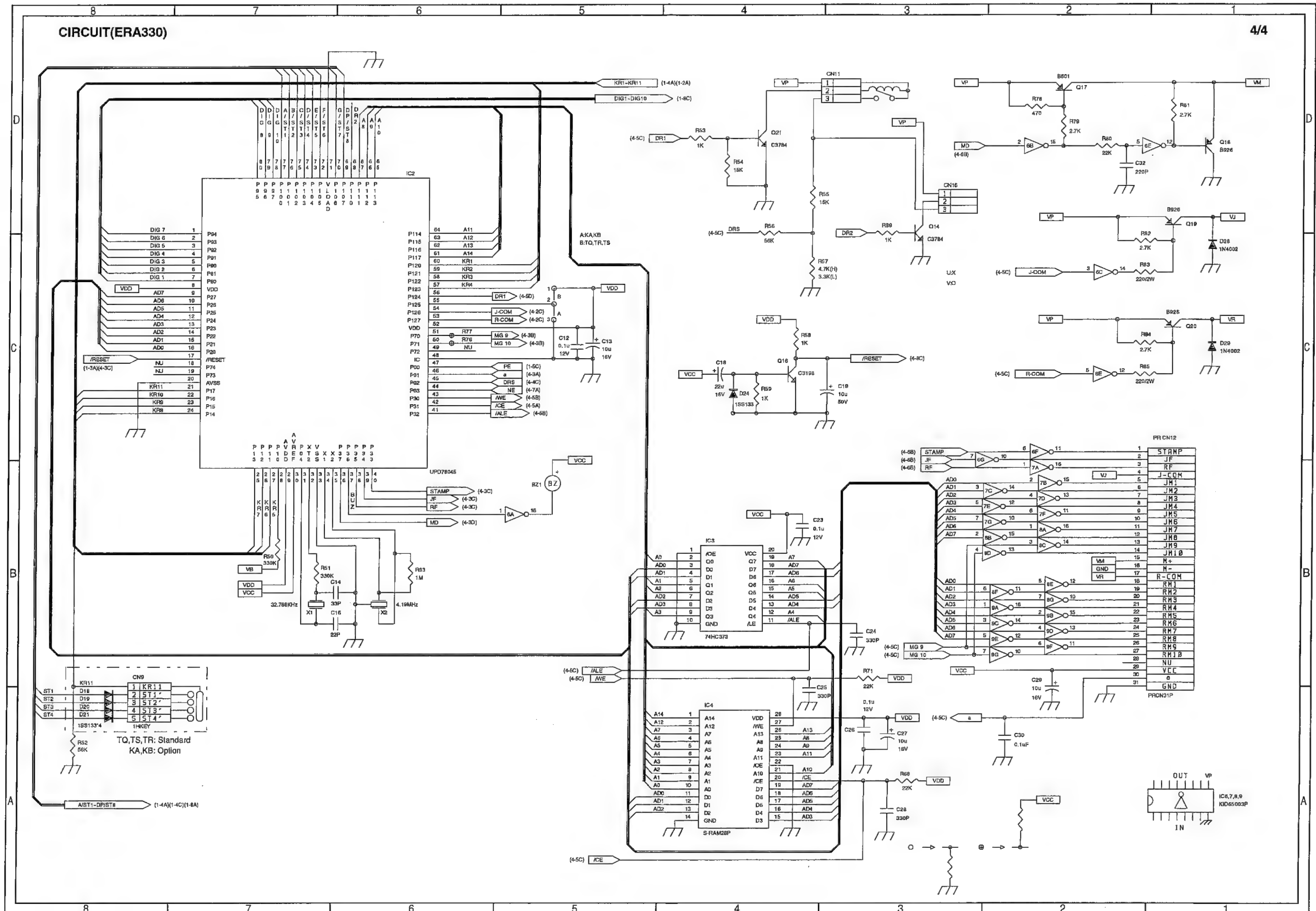






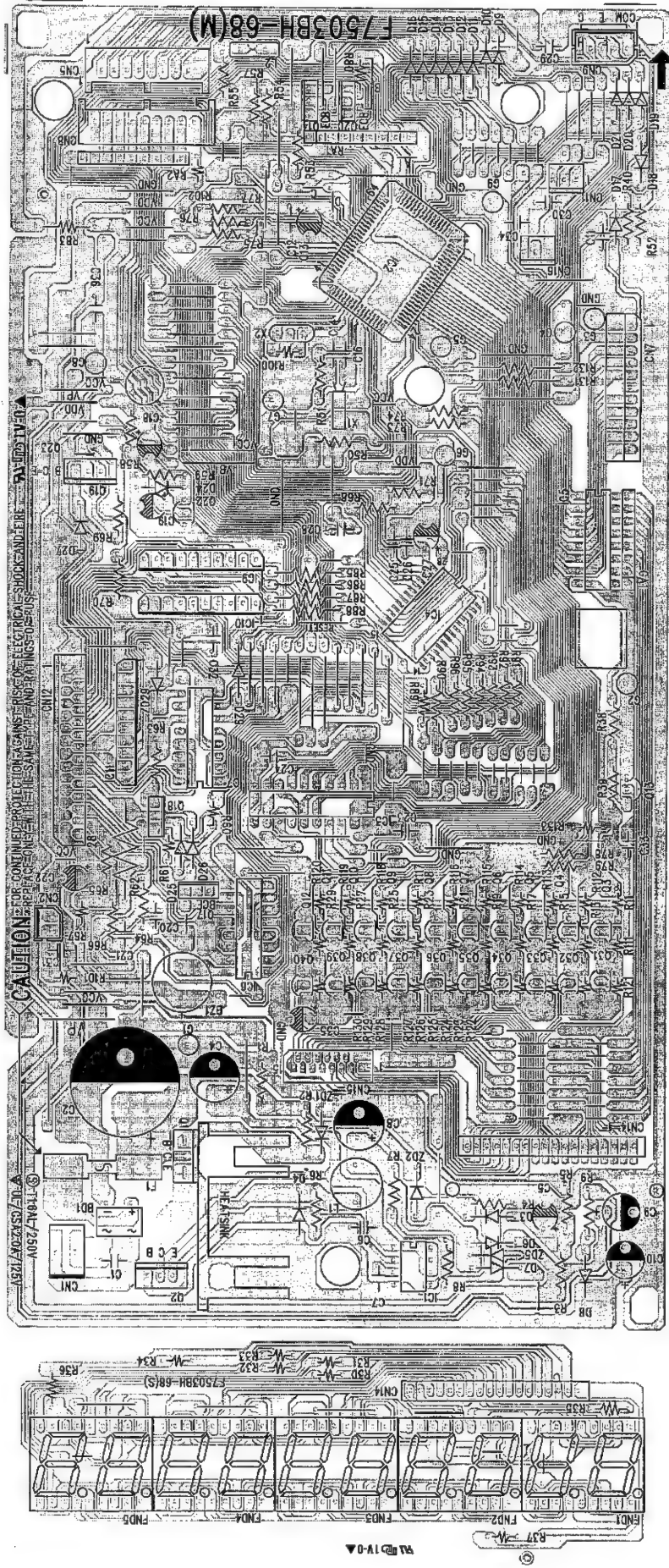
CIRCUIT(ERA330)

4/4

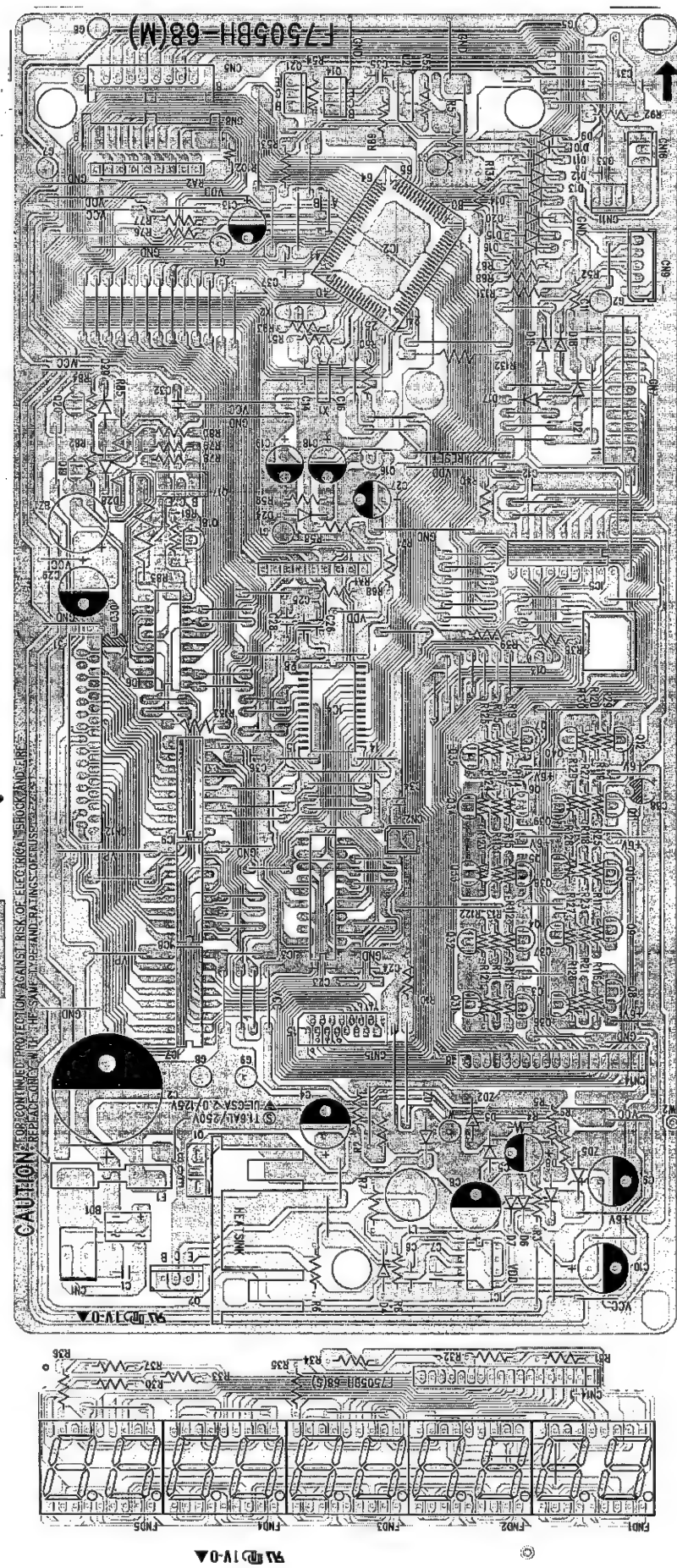


2. PWB layout

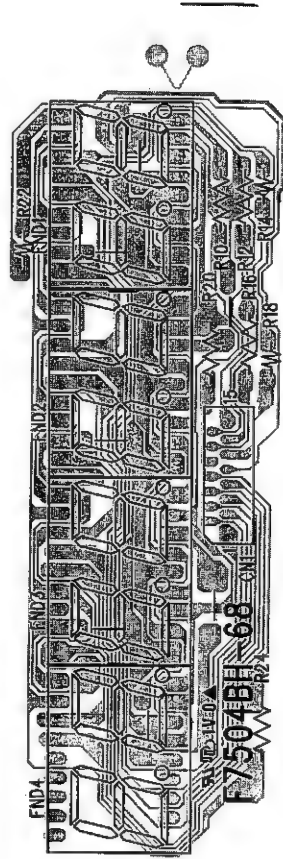
- ① ER-A310 Main PWB layout



- ② ER-A330 Main PWB layout



- ③ ER-A310/A330 Pop-up display PWB layout

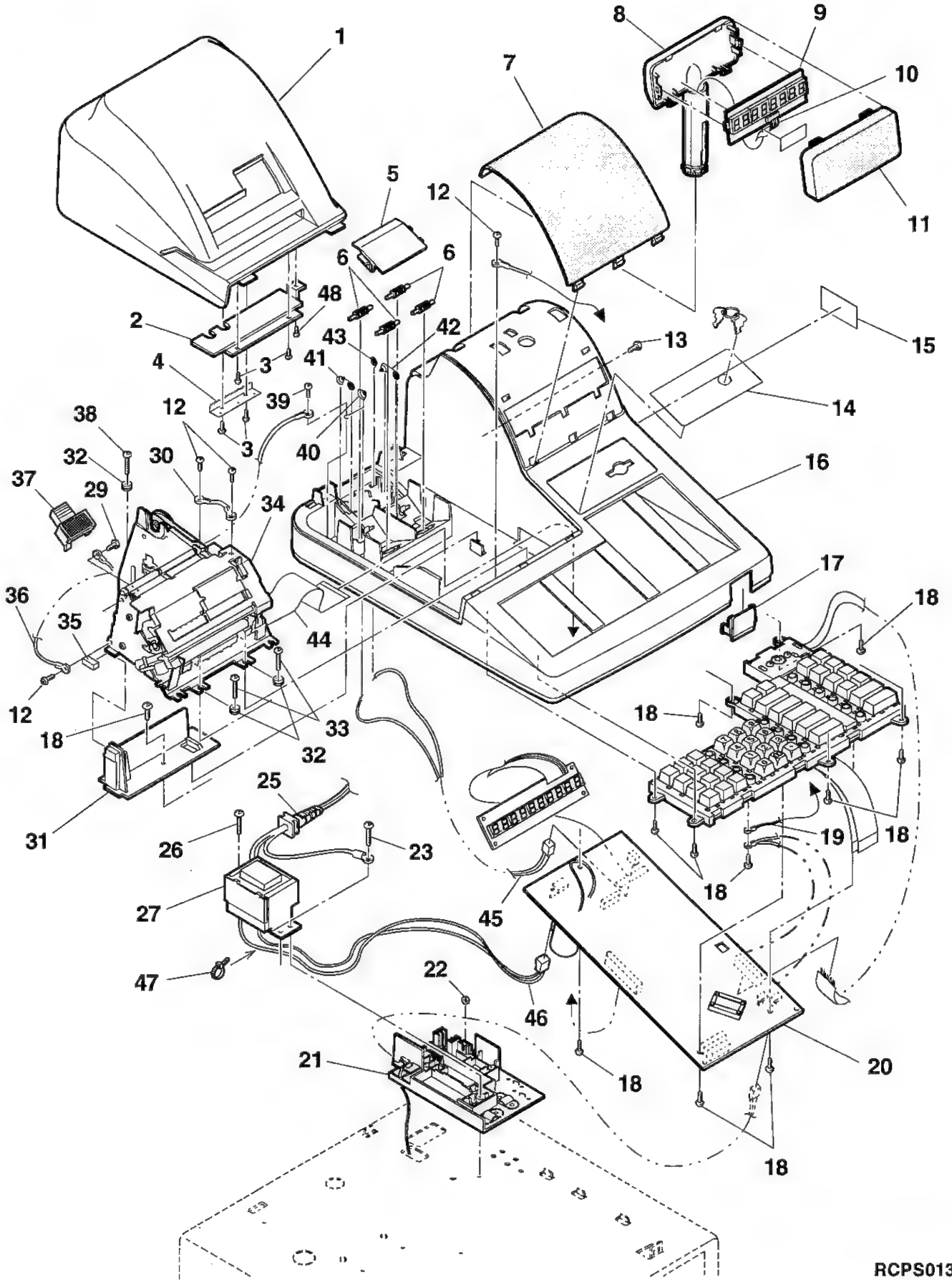


PARTS GUIDE

1 Exteriors[ER-A310]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	GC0VA7123BHZZ	AY		D	Printer cover L
2	LPLTP6713BHZZ	AL		C	Printer guide plate
3	LX-BZ6788BHZZ	AD		C	Screw (for P/cutter,P/guide plate)
4	PCUT-6654BHZZ	AE		C	Paper cutter
5	GC0VH7124BHZZ	AF		D	Battery cover
6	NR0LP6651BHZZ	AD		C	Paper plate roller
7	PFILW6962BHZZ	AU		D	Display filter
8	GCAB-7237BHZZ	AM		D	Pop up cabinet
9	CPWBF7504BH01	BC		E	Pop-up PWB unit
10	QCNW-7815BHZZ	AR		C	P-Flat cable (15p)
11	PFILW6961BHZZ	AP		D	Pop up filter
12	XHPSD30P06K00	AA		C	Screw (3 × 6K)
13	XBBS30P08000	AA		C	Screw (3 × 8) (for top-trans cover)
14	HDECP6847BHSB	AM	N	D	Deco panel
15	TCAUS6677BHZZ	AD		D	Caution label
16	GCABB7236BHZZ	BC		D	Top cabinet
17	GFTAF6921BHZZ	AG		D	Clerk cover A
18	XEBSD30P08000	AA		C	Screw (M3 × 8)
19	QCNW-7810BHZZ	AG		C	GND wire
20	CPWBF7503BH02	BW	N	E	Main PWB unit
21	GC0VH7125BHZZ	AP		D	Trans cover
22	XNESD30-24000	AA		C	Nut (M3)
23	LX-BZ6781BHZZ	AB		C	Screw (for transformer)
24	QACCL1018CCN1	AV		B	AC cord [KA]
25	QCNW-1035CCZZ	AL		B	AC cord [KB]
26	QPLGA0006QCZZ	AQ		C	Plug (3A 250V) [KB]
27	QACCE3120QCN5	AL		B	AC cord (250V 2.5A) [TQ,TS]
28	XJPSD30P16X00	AB		C	Screw (3 × 16X) (for transformer)
29	RTRNP6890BHZZ	BC	N	B	Power tnsformer (220V) [TQ,TS]
30	RTRNP6891BHZZ	BC	N	B	Power tnsformer (240V) [KA,KB]
31	XHBSD40P06000	AA		C	Screw (4 × 6)
32	QCNW-7823BHZZ	AE		C	Earth wire
33	LHLDZ6840BHZZ	AL		C	Printer holder
34	PCUSG7024BHZZ	AE		C	Printer cushion
35	XJPSD30P12X00	AB		C	Screw (3 × 12X) (for printer)
36	Ki-0B6781RCZZ	BW	N	E	Printer unit (CR-510)
37	PGUMM6726BHZZ	AE	N	C	Printer gum
38	QCNW-7808BHZZ	AF		C	P-GND wire
39	PSTM-6805RCZZ	AT		C	Stamp(YOUR RECEIPT THANK YOU) [KA,KB,TQ]
40	PSTM-6810RCZZ	AT	N	C	Stamp(VIELEN DANK) [TS]
41	XBPSD30P10KS0	AB		C	Screw (M3 × 10KS) (for printer)
42	LX-HZ0056BHZZ	AA		C	Screw
43	QTANZ6657BHZZ	AD		C	Battery terminal ⊖
44	QTANZ1363CCZZ	AA		C	Battery terminal (+/-)B
45	QTANZ1362CCZZ	AA		C	Battery terminal (+/-)A
46	QTANZ6641BHZZ	AC		C	Battery terminal ⊕
47	QCNW-7806BHZZ	AN		C	PR flat cable (28p)
48	QCNW-7816BHZZ	AR		C	B/T cable (2P)
49	QCNW-7451BHZZ	AG		C	PS cable (2pin)
50	LBNDJ2003SCZZ	AA		C	Cable band (80mm)
51	XEBSD20P06000	AA		C	Screw (2 × 6)

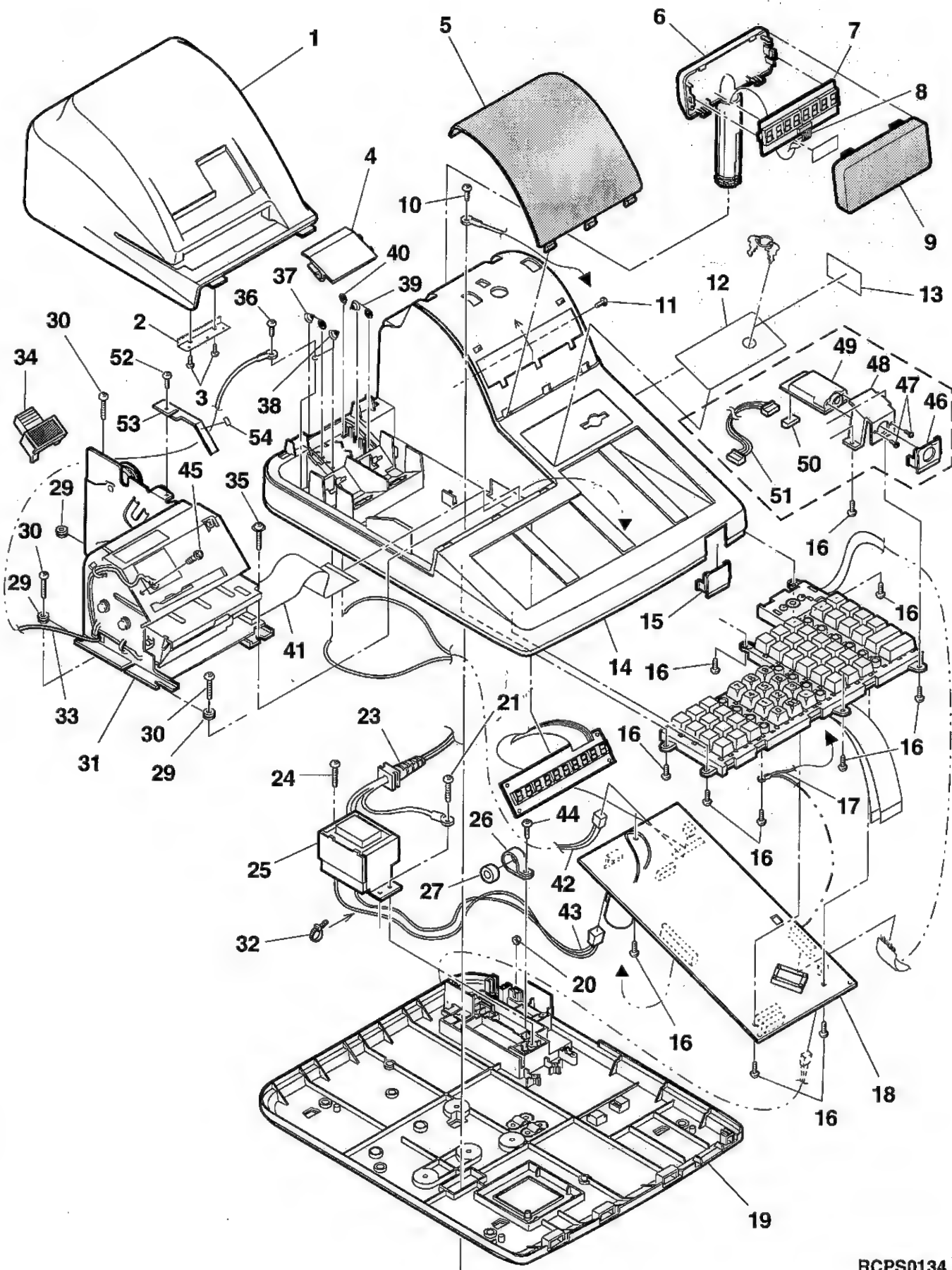
1 Exteriors[ER-A310]



2 Exteriors[ER-A330]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
1	GC0VA7128BHZZ	AY		D	Printer cover H
2	PCUT-6654BHZZ	AE		C	Paper cutter
3	LX-BZ6788BHZZ	AD		C	Screw (for P/cutter,P/guide plate)
4	GC0VH7124BHZZ	AF		D	Battery cover
5	XUBSD30P10000	AC		C	Screw (3 X 10)
6	PFI LW6962BHZZ	AU		D	Display filter
7	GCAB-7237BHZZ	AM		D	Pop up cabinet
8	CPWBF7504BH01	BC		E	Pop-up PWB unit
9	QCAB-7815BHZZ	AR		C	P-Flat cable (15p)
10	PFI LW6961BHZZ	AP		D	Pop up filter
11	XHPSD30P06K00	AA		C	Screw (3 X 6K)
12	XBBS30P08000	AA		C	Screw (3 X 8) (for top-trans cover)
13	HDECP6847BHSC	AM	N	D	Deco panel
14	TCAUS6677BHZZ	AD		D	Caution label
15	GCABB7236BHZA	BC		D	Top cabinet
16	GFTAF6921BHZZ	AG		D	Clerk cover A [KA,KB]
17	XEBSD30P08000	AA		C	Screw (M3 X 8)
18	QCNW-7805BHZZ	AF		C	GND wire (PWB-K/B-DR)
19	CPWBF7505BH02	BW	N	E	Main PWB unit [TQ,TS](include No.17)
20	CPWBF7505BH03	BV	N	E	Main PWB unit [KA,KB](include No.17)
21	GCABA7239BHZZ	BB	N	D	Bottom cabinet
22	XNESD30-24000	AA		C	Nut (M3)
23	XHBSD30P30000	AB		C	Screw (3 X 30) (for top-transformer)
24	QACCL1018CCN1	AV		B	AC cord [KA]
25	QCNW-1035CCZZ	AL		B	AC cord [KB]
26	QPLGA0006QCZZ	AQ		C	Plug (3A 250V) [KB]
27	QACCE3120QCNS	AL		B	AC cord (250V 2.5A) [TQ,TS]
28	XJPSD30P16X00	AB		C	Screw (3 X 16X) (for transformer)
29	RTRNP9517BHZZ	BD	N	B	Power tnsformer (220V) [TQ,TS]
30	RTRNP9518BHZZ	BD	N	B	Power tnsformer (240V) [KA,KB]
31	LHLDW6841BHZZ	AD	N	C	Holder (11N)
32	RCORF6698BHZZ	AR		C	Core (for B/T wire)
33	PCUSG1220BHZZ	AE		C	Printer cushion
34	XBPSD30P10KS0	AB		C	Screw (M3 X 10KS) (for printer)
35	KI-0B6784RCZZ	BZ	N	C	Printer unit (UCR812A)
36	LBNDJ2003SCZZ	AA		C	Cable band (80mm)
37	QCNW-7809BHZZ	AH	N	C	P-GND wire
38	PSTM-6658RC01	AR		C	Stamp(YOUR RECEIPT THANK YOU) [KA,KB,TQ]
39	PSTM-6662RC01	AR		C	Stamp(VIELEN DANK) [TS]
40	LX-BZ6755BHZZ	AB		C	Screw (for transformer)
41	LX-BZ6781BHZZ	AB		C	Screw
42	QTANZ1363CCZZ	AA		C	Battery terminal (+/-)B
43	QTANZ6657BHZZ	AD		C	Battery terminal ⊖
44	QTANZ1362CCZZ	AA		C	Battery terminal (+/-)A
45	QTANZ6641BHZZ	AC		C	Battery terminal ⊕
46	QCNW-7807BHZZ	AN		C	PR flat cable (31p)
47	QCNW-7817BHZZ	AF		C	B/T cable (2P)
48	QCNW-7451BHZZ	AG		C	PS cable (2pin)
49	00B1009882///	AC		C	C.C.S.Screw (M3 X 5.5)
50	GFTAF6922BHZZ	AG	N	D	Clerk cover B [TQ,TS]
51	XJSSD26P08000	AA		C	Screw (2.6 X 8) (Clerk sw+angle)
52	LANGT7602BHZZ	AM	N	D	Clerk angle [TQ,TS]
53	LKGIW7375BHZZ	BG	N	B	Clerk s/w key(body) [TQ,TS]
54	QCNCW2423BH0E	AE	N	C	Connector (5p) [TQ,TS]
55	QCNW-7818BHZZ	AN	N	C	1 hole cable [TQ,TS]
56	LX-BZ6778BHZZ	AA		C	Screw
57	LANGT7481BHZZ	AG		C	Printer angle
58	PSPAG6718BHZZ	AB		C	Spacer

2 Exteriors[ER-A330]



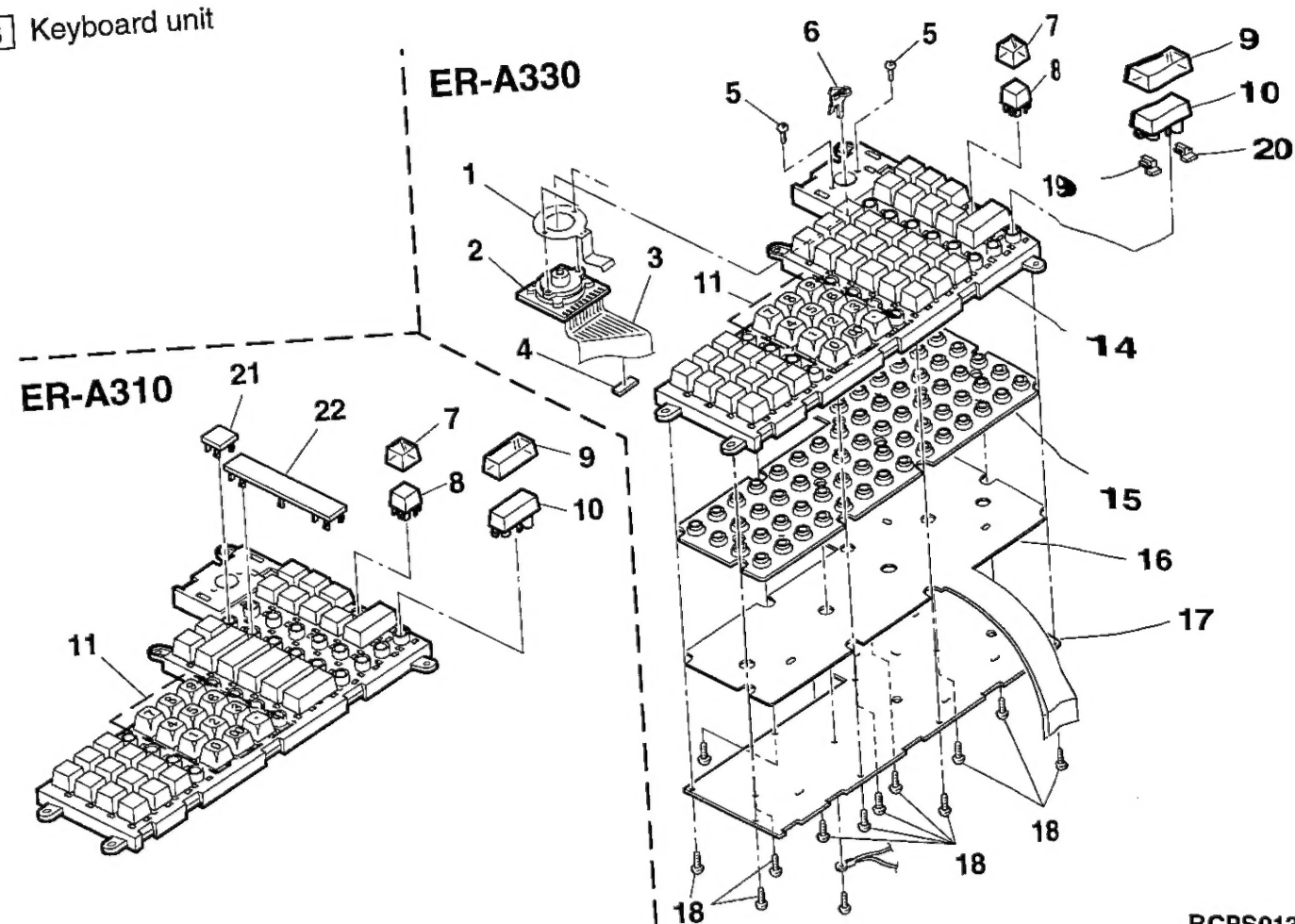
3 Keyboard unit

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	ER-A310	ER-A330
1	LANGQ7604BHZZ	AG		C	Mode sw earth angle	○	○
2	LKGIW0001BHZZ	AS		B	Mode key (Body)	○	○
3	QCNW-7804BHZZ	AL		C	Mode cable	○	○
4	PHOG-1060CCZZ	AA		C	Cushion	○	○
5	XJPSD30P08000	AA		B	Master key (MA)	○	○
6	LKGIW7110BHZZ	AE		B	Operator key (OP)	○	○
7	JKNBZ6897BHZZ	AG		C	Key cap (1 × 1)	○	○
8	JKNBZ6896BHZZ	AG		C	Key top (1 × 1)	○	○
9	JKNBZ6899BHZZ	AH		C	Key cap (1 × 2)	○	○
10	JKNBZ6898BHZZ	AH		C	Key top (1 × 2)	○	○
11	JKNBZ6905BHZZ	AF		C	Key top (0)	○	○
	JKNBZ6908BHZZ	AK		C	Key top (.)	○	○
	JKNBZ6911BHZZ	AK		C	Key top (1)	○	○
	JKNBZ6912BHZZ	AK		C	Key top (2)	○	○
	JKNBZ6913BHZZ	AK		C	Key top (3)	○	○
	JKNBZ6914BHZZ	AK		C	Key top (4)	○	○
	JKNBZ6915BHZZ	AK		C	Key top (5)	○	○
	JKNBZ6916BHZZ	AK		C	Key top (6)	○	○
	JKNBZ6917BHZZ	AK		C	Key top (7)	○	○
	JKNBZ6918BHZZ	AK		C	Key top (8)	○	○
	JKNBZ6919BHZZ	AK		C	Key top (9)	○	○
	JKNBZ6920BHZZ	AK		C	Key top (00)	○	○
14	LFRM-6700BHZZ	BB		D	Key frame	○	○
15	PGUMM6725BHZZ	AZ		C	Key rubber	○	○
16	PSHEP6844BHZZ	BC		C	Key sheet unit	○	○
17	LPLTM6706BHZZ	AW		C	Key plate	○	○
18	XEBSD30P06000	AA		C	Screw (3 × 6)	○	○
19	LHLDZ6836BHZZ	AE		C	Holder R	○	○
20	LHLDZ6837BHZZ	AE		C	Holder L	○	○
21	JKNBZ6902BHZZ	AF		C	Dummy cover (1 × 1)	○	○
22	JKNBZ6903BHZZ	AP		C	Dummy cover (1 × 5)	○	○
	CLABH7044BH03	AX	N	D	Key label unit	[TQ,TS]	○
	CLABH7044BH04	AX	N	D	Key label unit	[KA,KB]	○
101	CLABH7044BH05	AX	N	D	Key label unit	○	○
	DUNTK5817BHSC	BN	N	E	Keyboard unit	[TQ,TS]	○
501	DUNTK5817BHSD	BN	N	E	Keyboard unit	[KA,KB]	○

4 Packing material&Accessories

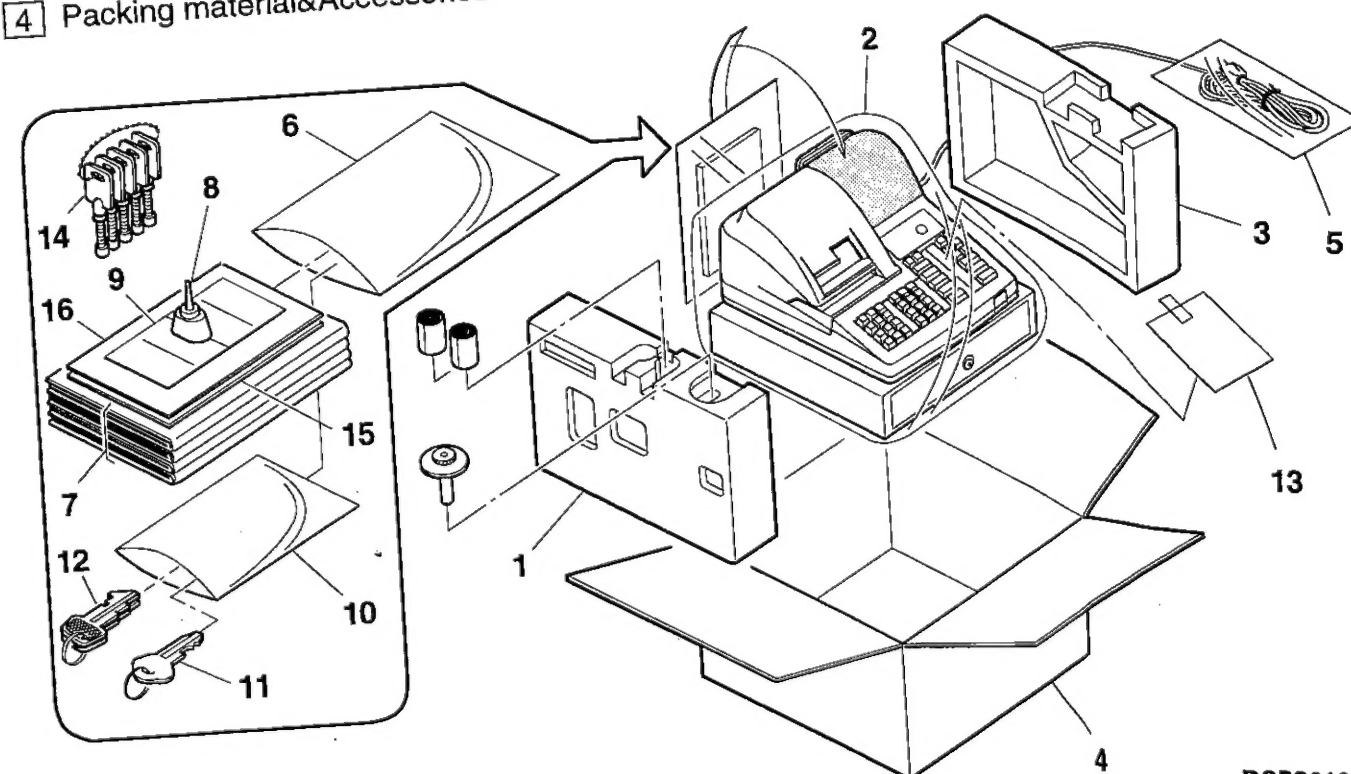
NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	ER-A310	ER-A330
1	PSHEP6681BHZZ	AF		D	Packing sheet	○	○
2	SPAKA8367BHZZ	AT		D	Packing add L	○	○
3	SPAKA8366BHZA	AU	N	D	Packing add R	○	○
4	SPAKC8369BHZZ	BB	N	D	Packing case	○	○
5	SSAKH4231CCZZ	AA		D	Vinyl bag (140 × 500mm)	○	○
6	SSAKH3015CCZZ	AA		D	Vinyl bag (200 × 300mm)	○	○
7	TINSE7364BHZZ	AZ	N	D	Instruction book	○	○
	TINSF7365BHZZ	AZ	N	D	Instruction book	○	○
	TINSG7366BHZZ	AZ	N	D	Instruction book	○	○
	TINSS7367BHZZ	AZ	N	D	Instruction book	○	○
	TINSE7368BHZZ	AZ	N	D	Instruction book	○	○
	TINSF7369BHZZ	AZ	N	D	Instruction book	○	○
	TINSG7370BHZZ	AZ	N	D	Instruction book	○	○
	TINSS7371BHZZ	AZ	N	D	Instruction book	○	○
8	UINK-1001CCZZ	AK		S	Ink	○	○
9	TCAUZ6697BHZZ	AC		D	Battery caution label	○	○
10	SSAKH3012CCZZ	AA		D	Vinyl bag (80 × 120mm)	○	○
	LKGIW7110BHZZ	AE		B	Master key (MA)	○	○
	LKGIW7111BHZZ	AE		B	Operator key (OP)	○	○
12	LKGIW7331BHZZ	AE		B	Lock key (1pc)	○	○
13	TCADH6788BHZA	AC	N	D	Caution card	[TQ,TS]	○
14	CKGIW7376BHZZ	BG		D	Clerk key	[KA]	○
15	TGANE1001BH2B	AF		D	Warranty card	[KA]	○
16	TCADZ2001BHZA	AM		D	Installatio card	○	○
101	UBNDA6629BHZZ	AA		C	AC cord band (4mm × 200mm)(Green)	○	○

3 Keyboard unit

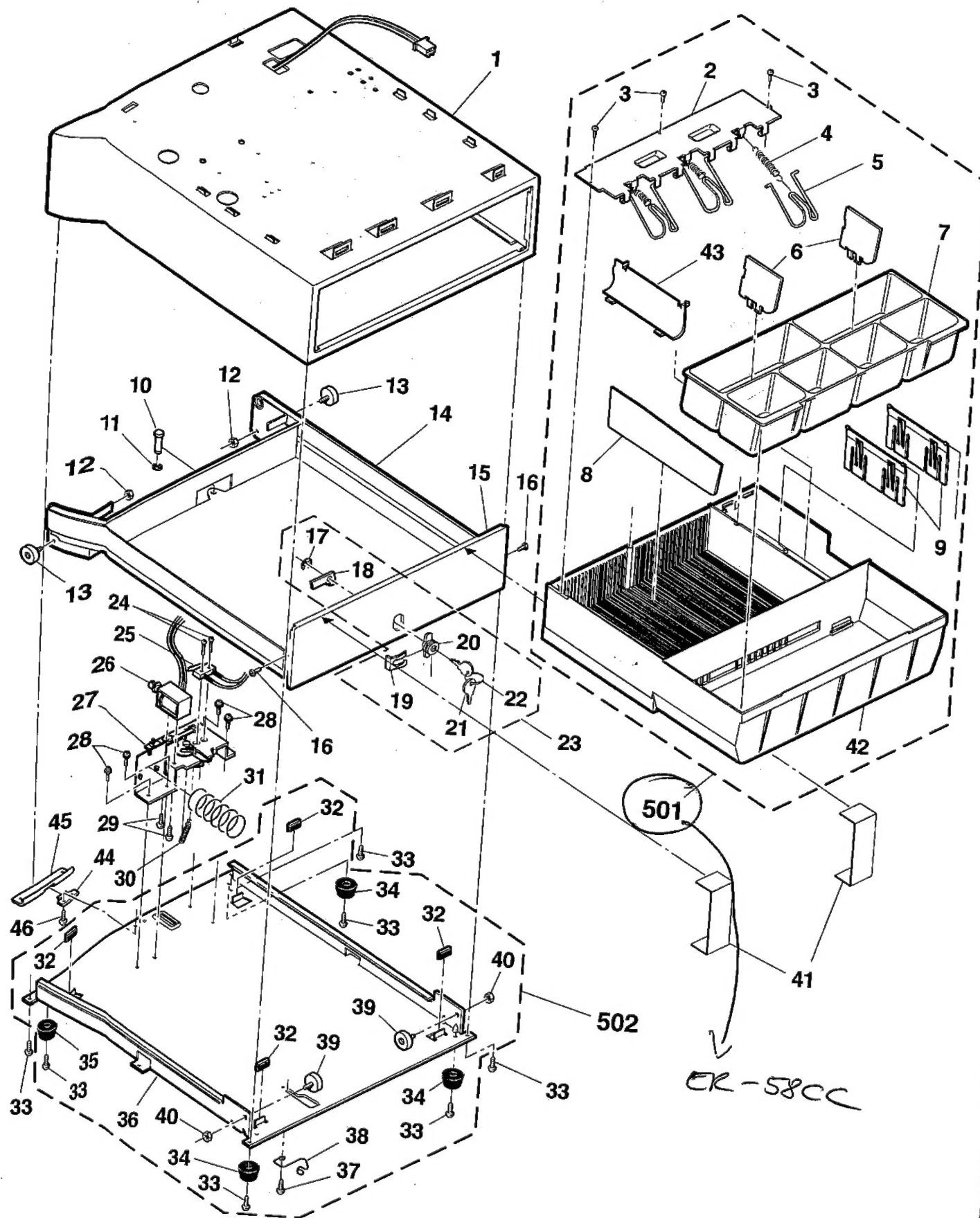


RCPS0135

4 Packing material&Accessories



RCPS0136



RCPS0137

5 Drawer box unit

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	ER-A310	ER-A330
1	CCABM7250BH01	BF	N	E	Cabinet unit	○	○
2	CCABM7249BH01	BF	N	E	Cabinet unit	○	○
3	LPLTM6709BHZZ	AS	N	C	Bracket	○	○
4	MSPRT6714BHZZ	AE		C	Screw (3 X 8)	○	○
5	MLEVF6695BHZZ	AK		C	Bill spring	○	○
6	LPLTP6712BHZZ	AK	N	C	Bill lever	○	○
7	GCASP6701BHZZ	AV	N	C	Coin separator	○	○
8	PSKR-6628BHZZ	AG	N	D	Coin case	○	○
9	LPLTP6710BHZZ	AK	N	C	Separator	○	○
10	LPIN-6650BHZZ	AA	N	C	Bill plate	○	○
11	XRESJ40-06000	AA	N	C	Lock pin	○	○
12	XNESD60-50000	AA		C	E-type ring (M4)	○	○
13	NROLP6650BHZZ	AP		C	Nut (M6)	○	○
14	CDRW-6681BH02	BE	N	C	Roller	○	○
15	HPNLC6835BHZZ	AS	N	E	Case frame unit	○	○
16	XJSSD30P06000	AA	N	D	Front cover	○	○
17	XRESJ50-06000	AA	N	C	Screw (3 X 6)	○	○
18	MCAMM6633BHZA	AE		C	E type ring (5mm)	○	○
19	MSPRK6718BHZZ	AF		C	Lock cam	○	○
20	LKGIW7330BHZZ	AY		C	Lock key spring	○	○
21	LKGIW7331BHZZ	AE		B	Lock key (body)	○	○
22	PRNGT6637BHZZ	AA		B	Lock key (1pc)	○	○
23	DUNT-1306BHZZ	AX		C	Key ring	○	○
24	XBPSD20P08000	AA		E	Lock key unit	○	○
25	QSW-M6906BHZZ	AL	N	C	Screw (2 X 8)	○	○
26	CPLU-6647BH01	AY	N	B	Micro switch	○	○
27	CFRM-6701BH01	AY	N	B	Solenoid	○	○
28	XBPSD40P06K00	AA	N	E	Lock frame unit	○	○
29	LX-BZ6775BHZZ	AA		C	Screw (4 X 6K)	○	○
30	MSPRT6713BHZZ	AD		C	Screw	○	○
31	MSPRC6712BHZZ	AF		C	Open lever spring	○	○
32	PGUMM6695BHZZ	AE		C	Push out spring	○	○
33	LX-BZ6778BHZZ	AA		C	Stopper gum	○	○
34	PGUMM6727BHZZ	AE	N	C	Screw	○	○
35	XHBSD40P10000	AA		C	Gum leg	○	○
36	LPLTM6708BHZZ	BB	N	C	Screw (M4 X 10)	○	○
37	XHPSC30P08000	AA		D	Bottom plate	○	○
38	MSPRB6751BHZZ	AF	N	C	Screw (3 X 8)	○	○
39	NROLP6650BHZZ	AP		C	Earth spring	○	○
40	XNESD60-50000	AA		C	Roller	○	○
41	SPAKA8375BHZZ	AD	N	C	Nut (M6)	○	○
42	GCASP6700BHZZ	BB	N	D	Paper pad	○	○
43	LPLTP6711BHZZ	AP	N	D	Money case (5B/8C)	○	○
44	LANGK7612BHZZ	AF	N	C	Bill guide	○	○
45	LANGK7613BHZZ	AN	N	C	Fixing angle-A	○	○
46	XHPSD30P08000	AA		C	Fixing angle-B	○	○
501	CCASP6700BHZZ	BH	N	C	Screw (3 X 8)	○	○
502	CPLTM6708BH01	BF	N	E	Money case unit (5B/8C)	○	○
503	DUNTM5818BHZZ	BE	N	E	Bottom plate unit	○	○
504	CDRW-6681BHZZ	BC	N	E	Lock unit	○	○
	(Unit)				Drawer case unit	○	○
901	GBOXD7141BHZZ	BW	N	E	Drawer box unit	○	○
	GBOXD7143BHZZ	BW	N	E	Drawer box unit	○	○
					Drawer box unit	○	○

6 Main PWB unit[ER-A310]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
1	VHDDSS133HV-1	AA		B	Diode (DSS133HV)	[D3,7-21,24,29]
2	VHD1N4002G/-1	AA		B	Diode (1N4002G)	[D6,27]
3	VHDPS102R/-1	AD		B	Diode (PS102R)	[D4]
4	VRD-RC2EY100J	AA		C	Resistor (1/4W 10Ω ±5%)	[R6]
5	VRD-RC2EY102G	AA		C	Resistor (1/4W 1KΩ ±2%)	[R8]
6	VRD-RC2EY102J	AA		C	Resistor (1/4W 1.0KΩ ±5%)	[R5,58,59,60,64,66,73-77,80]
7	VRD-RC2EY104J	AA		C	Resistor (1/4W 100KΩ ±5%)	[R5]
8	VRD-RC2EY105J	AA		C	Resistor (1/4W 1.0MΩ ±5%)	[R100,101]
9	VRD-RC2EY300J	AA		C	Resistor (1/4W 30Ω ±5%)	[R30-37]
10	VRD-RC2EY123J	AA		C	Resistor (1/4W 12KΩ ±5%)	[R1,39,121-130,78,79,131,132,133]
11	VRD-RC2EY153J	AA		C	Resistor (1/4W 15KΩ ±5%)	[R54,55,61]
12	VRD-RC2EY183J	AA		C	Resistor (1/4W 18KΩ ±5%)	[R69]
13	VRD-RC2EY221J	AA		C	Resistor (1/4W 220Ω ±5%)	[R9,111-120]
14	VRD-RC2EY222J	AA		C	Resistor (1/4W 2.2KΩ ±5%)	[R11,13,15,17,19,21,23,25,27,29,38]
15	VRD-RC2EY223J	AA		C	Resistor (1/4W 22KΩ ±5%)	[R68,71]
16	VRD-RC2EY272J	AA		C	Resistor (1/4W 2.7KΩ ±5%)	[R4]
17	VRD-RC2EY332J	AA		C	Resistor (1/4W 3.3KΩ ±5%)	[R57,70]
18	VRD-RC2EY334J	AA		C	Resistor (1/4W 33KΩ ±5%)	
19	VRD-RC2EY362G	AA		C	Resistor (1/4W 3.9KΩ ±2%)	

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SHARP CORPORATION
Information Systems Group
Quality & Reliability Control Center
Yamatokoriyama, Nara 639-11, Japan

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